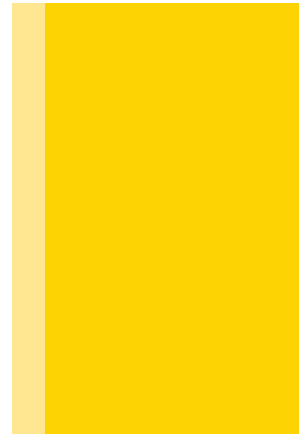
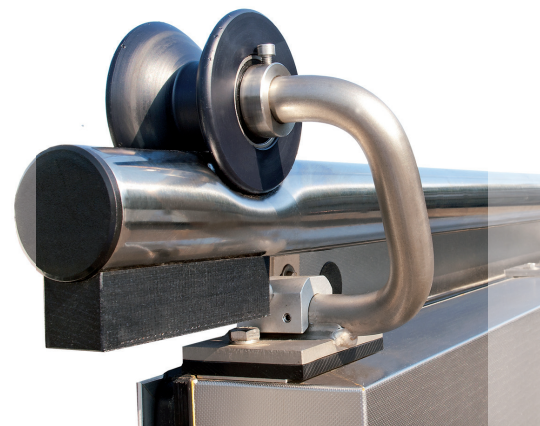


Simply brilliant –  
brilliantly simple...



# Product Catalog 2024



## insulated doors

### The perfect solution for high demands in insulation, functionality and durability.

Every company in which efficient insulation plays an essential role in ensuring a smooth production sequence is aware of the importance of the right insulated doors. In addition to thermal features required, the door must also provide excellent functionality and long service life, must be user-friendly and ensure operational safety, and be of use in both the Food and Non-Food sector.

We are aware of these high demands which motivate us to continuous improvement. Since 1970 the engineers of ems engineering have developed isolated doors for freezer, cold, service and clean rooms. Our customers’ demands have grown continuously, and our services have improved

**ems hinged doors** are available in single-leaf and double-winged design in door leaf thicknesses of 40 mm to 120 mm. If required, we can also supply fast-freezing room doors with 160 mm door leaf thickness. The hinged doors are used in cold rooms, stores and cells up to 0 °C (type KTM). Freezer room hinged doors (GTM) can be used in freezing rooms, stores up to -28 °C, are optional available for fast-freezing rooms up to -40°C. Service room doors (type BTM) are used in service rooms and internal logistics.

**ems sliding doors** are available in single-leaf and double-winged design in door leaf thicknesses of 80 mm to 140 mm. If required, we can also supply fast-freezing room sliding doors with 200 mm door leaf thickness. The sliding doors are used in cold rooms, stores and cells up to 0°C (type KSL / KS). Freezer room sliding doors (Type GSL / GS) can be used in freezing rooms, stores and cells up to -28°C, and are optionally available for fast-freeze rooms up to -40°C. Service room sliding doors (Type BS) are used in service rooms and internal logistics.

**ems lifting gates** create new design and planning space where optimization of useful space and tightness combined with the best technical reliability are required! Space-saving, universal in use and fitting for every installation. The ems lifting gates meet all requirements of commercial hall construction: They can be used in service rooms, cold rooms and freezer rooms as well as in the CA/ULO sector. They are available in door leaf thicknesses of 100 to 200 mm.

**ems high speed doors** ems latest development in door technology is the ems SLT. Thanks to the fast opening, ems high-speed doors save time and reduce energy costs! The operating costs for the SLT are reduced to a minimum due to the low power consumption of the motor and the integrated compensation technology. Using the patented brake allows an even more space-saving design. The gate is sealed by the ems-magnetic-technology. A smooth and rapid door operation is achieved by a frequency converter in the controller. The new intelligent light grid guarantees high security for the traffic of goods and persons. In the event of a power failure, the door can be opened with an emergency key manually or (optionally) opens automatically. The use of the ems-SLT is versatile: from operating rooms to refrigerated and freezer rooms [0 ° C to -40 ° C] to heat chambers [up to +100 ° C].

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**Application area**  
Service rooms, internal logistics

**Features**  
U value door leaf in W/m²K      0,58

**Dimensions**  
Clear width (CW):            max. 1.100 mm  
Clear height (CH):           max. 2.500 mm  
Please enquire concerning further dimensions.

**Details of the ems service room hinged door BTM 40:**

**Door leaf**  
Door leaf thickness 40 mm, foamed with PU rigid foam, foaming agent CFC-free and HCFC-free

**Sealing**  
Silicone sealant fastened on door frame, inside on three sides, grease-resistant EPDM abrasive rubber sealing

**Door frames installed in brickwork**  
Brickwork frame made of corrosion resistant steel sheets grain 180, thickness 1,5 mm, flush with the door leaf; ready to install with assembly material and installation instructions

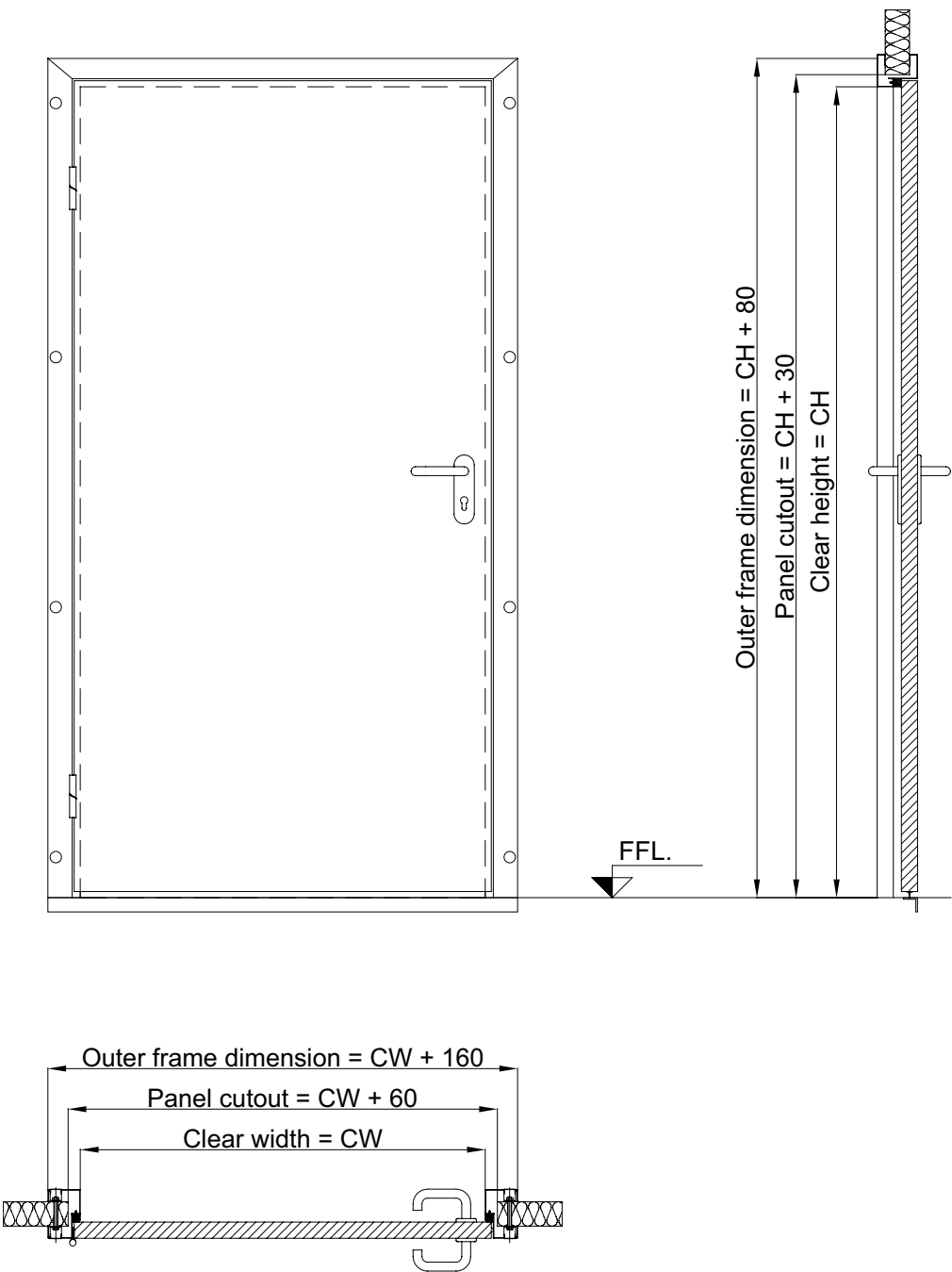
**Door frame with panel installation**  
Clamp frame made of corrosion resistant steel sheets grain 180, thickness 1,5 mm, flush with the door leaf; prepared ready to install for the respective panel thickness, with assembly material and installation instructions

**Covering sheet steel design**  
Galvanized Quality Class Z275 pursuant to corrosive protection class III pursuant to DIN 55928  
Polyester coating, 25 µm in industrial colours pursuant to ems colour table

**Covering stainless steel design**  
Nickel-chromium steel 1.4301, non-rusting pursuant to DIN 17440; circular-matted, grounded, brushed or pattern-rolled lengthwise (5WL)

**Door hardware**  
Standard design:      Rising hinges made of CNS 1.4305  
                                 Mortise lock with stainless-steel shield  
                                 stainless-steel door handle set, with profile cylinder, with three keys

- Options door leaf (on request) i.a.:**
- |                               |                               |
|-------------------------------|-------------------------------|
| . Door leaf and frame 4-sided | . WC door handle set          |
| . Window W x H = 400 x 600 mm | . Panic mortise lock          |
| . Fender                      | . CNS corner frame 60 x 80 mm |
| . Overhead door closer        | . Stainless steel panic bar   |



**Important note:** All surfaces are masked with protective assembly foil which must be removed immediately after installation or before.

**Figure DIN left! DIN right mirror-inverted!**  
The exact details for the type of the door frame as well as the threshold installation of the ems service room hinged door BTM 40 see pages 20 and 21. Other details on request.

Application area

Service rooms, internal logistics

Features

U value door leaf in W/m²K 0,30

Dimensions

Clear width (CW): max. 1.500 mm  
Clear height (CH): max. 3.000 mm

Please enquire concerning further dimensions.

Details of the ems service room hinged door BTM 80:

Door leaf

Door leaf thickness 80 mm foamed with PU rigid foam, foaming agent CFC-free and HCFC-free  
Vertical butt joint from CW > 1.100 mm

Sealing

Three-sided held in plastic profiles, grease-resistant EPDM insert sealing; EPDM abrasive rubber sealing; all sealings can be easily replaced; Option: Silicone sealing black or white

Door frames installed in brickwork

Flat frame (100 x 45 mm) metal-sheeted in the design of the door leaf, foamed with PU rigid foam; with and without threshold; ready to install with assembly material and installation instructions

Door frame with panel installation

Clamp frame (100 x 45 mm) metal-sheeted in the design of the door leaf, foamed with PU rigid foam; with and without threshold; prepared ready to install for the respective panel thickness; with assembly material and installation instructions

Covering sheet steel design

Galvanized Quality Class Z275 pursuant to corrosive protection class III pursuant to DIN 55928  
Polyester coating, 25 µm in industrial colours pursuant to ems colour table

Covering stainless steel design

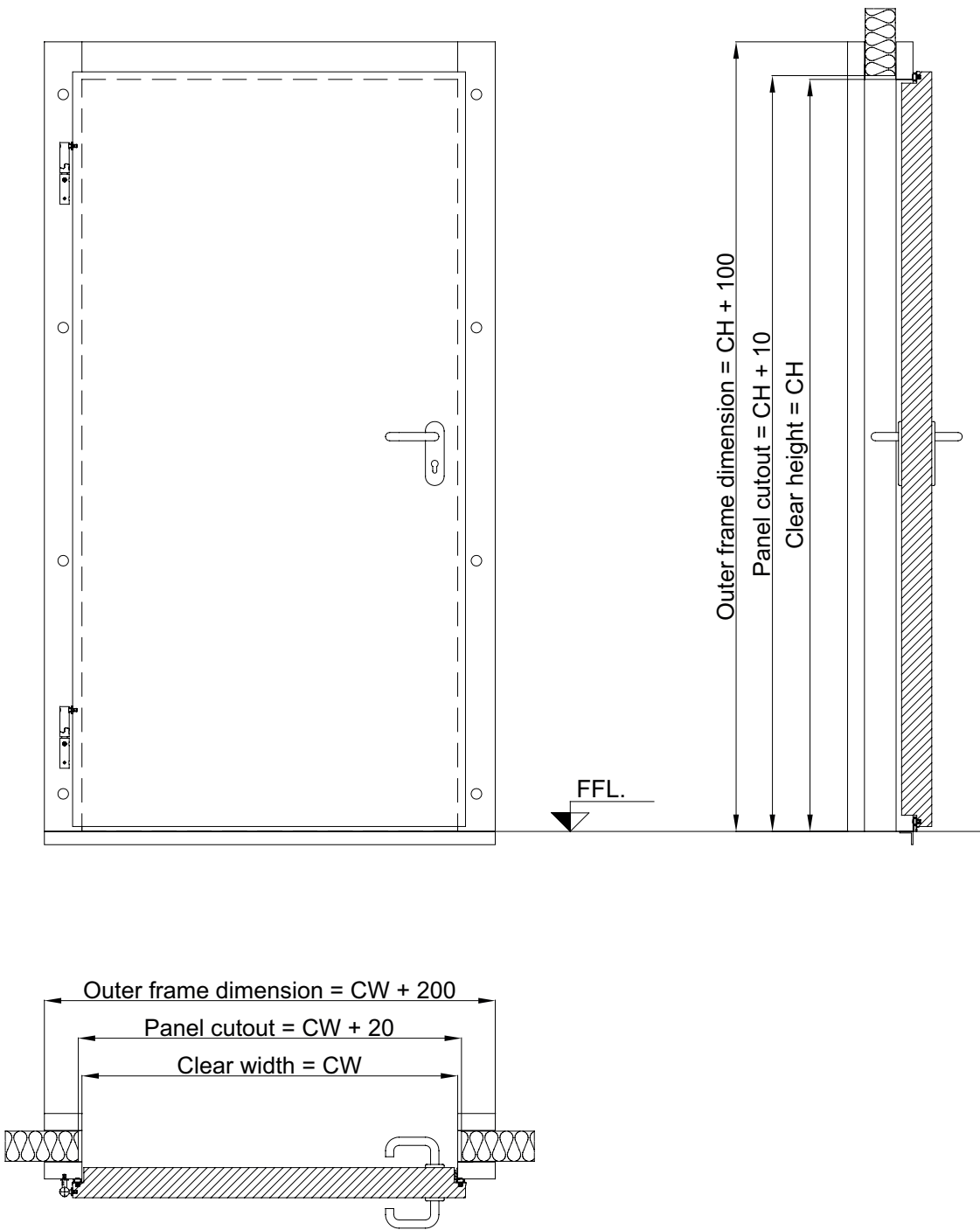
Nickel-chromium steel 1.4301, non-rusting pursuant to DIN 17440; circular-matted, grounded, brushed or pattern-rolled lengthwise (5WL)

Door hardware

Standard design: Rising hinges made of CNS 1.4305, three-dimensional adjustment  
Mortise lock with stainless-steel shield, stainless-steel door handle set, with profile cylinder, with three keys

Options door leaf (on request) i.a.:

- |                                      |                                       |
|--------------------------------------|---------------------------------------|
| . Door leaf and frame 4-sided        | . Door catch                          |
| . Window W x H = 400 x 600 mm        | . CNS corner frame 75 x 52 mm         |
| . Fender                             | . Stainless steel threshold           |
| . 2-winged type                      | . Mortise lock completely made of CNS |
| . Overhead door closer               | . Panic mortise lock                  |
| . Tubular track lead-through         | . Stainless steel panic bar           |
| . Door contact switch                | . WC door handle set                  |
| . Door coordinator, by 2-winged type |                                       |



**Important note:** All surfaces are masked with protective assembly foil which must be removed immediately after installation or before.

Figure DIN left! DIN right mirror-inverted!

The exact details for the type of the door frame as well as the threshold installation of the ems service room hinged door BTM 80 see pages 22 and 23. Other details on request.

Application area

Cold rooms, cold stores, cold cells up to 0°C

Features

U value door leaf in W/m²K      0,30

Dimensions

Clear width (CW):            max. 1.500 mm  
Clear height (CH):            max. 3.000 mm

Please enquire concerning further dimensions.

Details of the ems cold room hinged door KTM 80:

Door leaf

Door leaf thickness 80 mm foamed with PU rigid foam, foaming agent CFC-free and HCFC-free  
Vertical butt joint from CW > 1.100 mm

Sealing

Three-sided held in plastic profiles, grease-resistant EPDM insert sealing; EPDM abrasive rubber sealing; all sealings can be easily replaced; Option: Silicone sealing black or white

Door frames installed in brickwork

Brickwork frame (100 x 45 mm) metal-sheeted in the design of the door leaf, foamed with PU rigid foam; with and without threshold; ready to install with assembly material and installation instructions

Door frame with panel installation

Clamp frame (100 x 45 mm) metal-sheeted in the design of the door leaf, foamed with PU rigid foam; with and without threshold; prepared ready to install for the respective panel thickness; with assembly material and installation instructions

Covering sheet steel design

Galvanized Quality Class Z275 pursuant to corrosive protection class III pursuant to DIN 55928  
Polyester coating, 25 µm in industrial colours pursuant to ems colour table

Covering stainless steel design

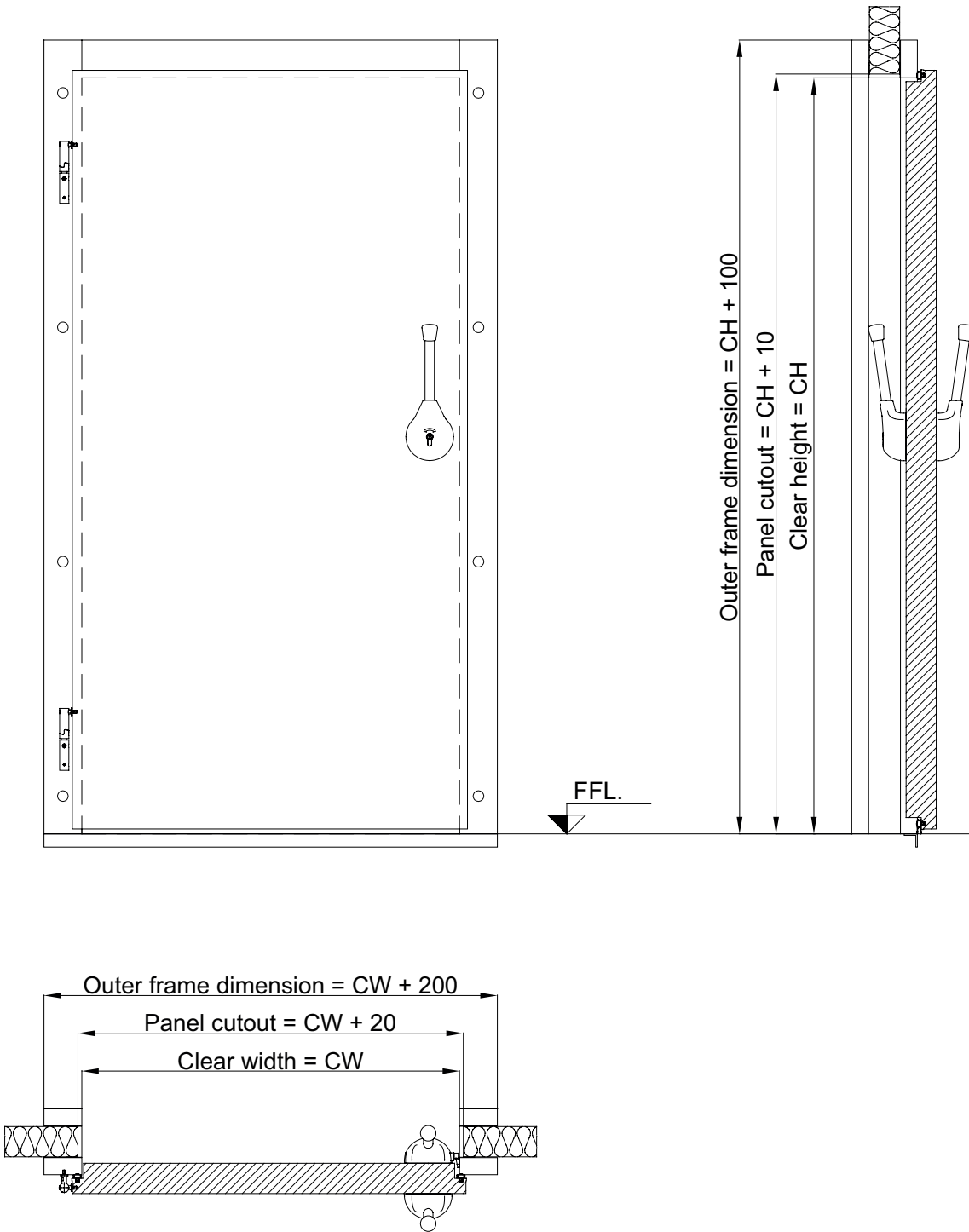
Nickel-chromium steel 1.4301, non-rusting pursuant to DIN 17440; circular-matted, grounded, brushed or pattern-rolled lengthwise (5WL)

Door hardware

Standard design:            Rising hinges made of CNS 1.4305, three-dimensional adjustment  
ems Press lock with three keys

Options door leaf (on request) i.a.:

- |   |                               |
|---|-------------------------------|
| . Door leaf and frame 4-sided                                       | . Overhead door closer        |
| . Window W x H = 400 x 600 mm<br>(Iso-Glass/stainless steel ledges) | . Tubular track lead-through  |
| . Fender  | . Door contact switch         |
| . 2-winged type   | . Pressure compensation valve |
| . Door coordinator, by 2-winged type                                | . Three-point locking         |
|   | . Door catcher                |



**Important note:** All surfaces are masked with protective assembly foil which must be removed immediately after installation or before.

**Figure DIN left! DIN right mirror-inverted!**  
The exact details for the type of the door frame as well as the threshold installation of the ems cold room hinged door KTM 80 see pages 24 and 25. Other details on request.

Application area

Freezer rooms, freezer stores, freezer cells up to -28°C; optional for blast freezer until -40°C

Features

U value door leaf in W/m²K 0,20

Dimensions

Clear width (CW): max. 1.500 mm  
Clear height (CH): max. 3.000 mm

Please enquire concerning further dimensions.

Details of the ems freezer room hinged door GTM 120:

Door leaf

Door leaf thickness 120 mm (blast freezer 160 mm), foamed with PU rigid foam, foaming agent CFC-free and HCFC-free; Vertical butt joint from CW > 1.100 mm

Sealing

Three-sided held in plastic profiles, grease-resistant EPDM insert sealing; EPDM abrasive rubber sealing; all sealings can be easily replaced; Option: Silicone sealing black or white

Door frames installed in brickwork

Brickwork frame (100 x 45 mm) metal-sheeted in the design of the door leaf, foamed with PU rigid foam, Fitted, ground level light metal profile threshold with electrical frame and sill heating ready to install with assembly material and installation instructions

Door frame with panel installation

Clamp frame (100 x 45 mm) metal-sheeted in the design of the door leaf with cold interruption profile, foamed with PU rigid foam, Fitted, ground level light metal profile threshold with electrical frame and sill heating; prepared ready to install for the respective panel thickness, with assembly material and installation instructions

Covering sheet steel design

Galvanized Quality Class Z275 pursuant to corrosive protection class III pursuant to DIN 55928 Polyester coating, 25 µm in industrial colours pursuant to ems colour table

Covering stainless steel design

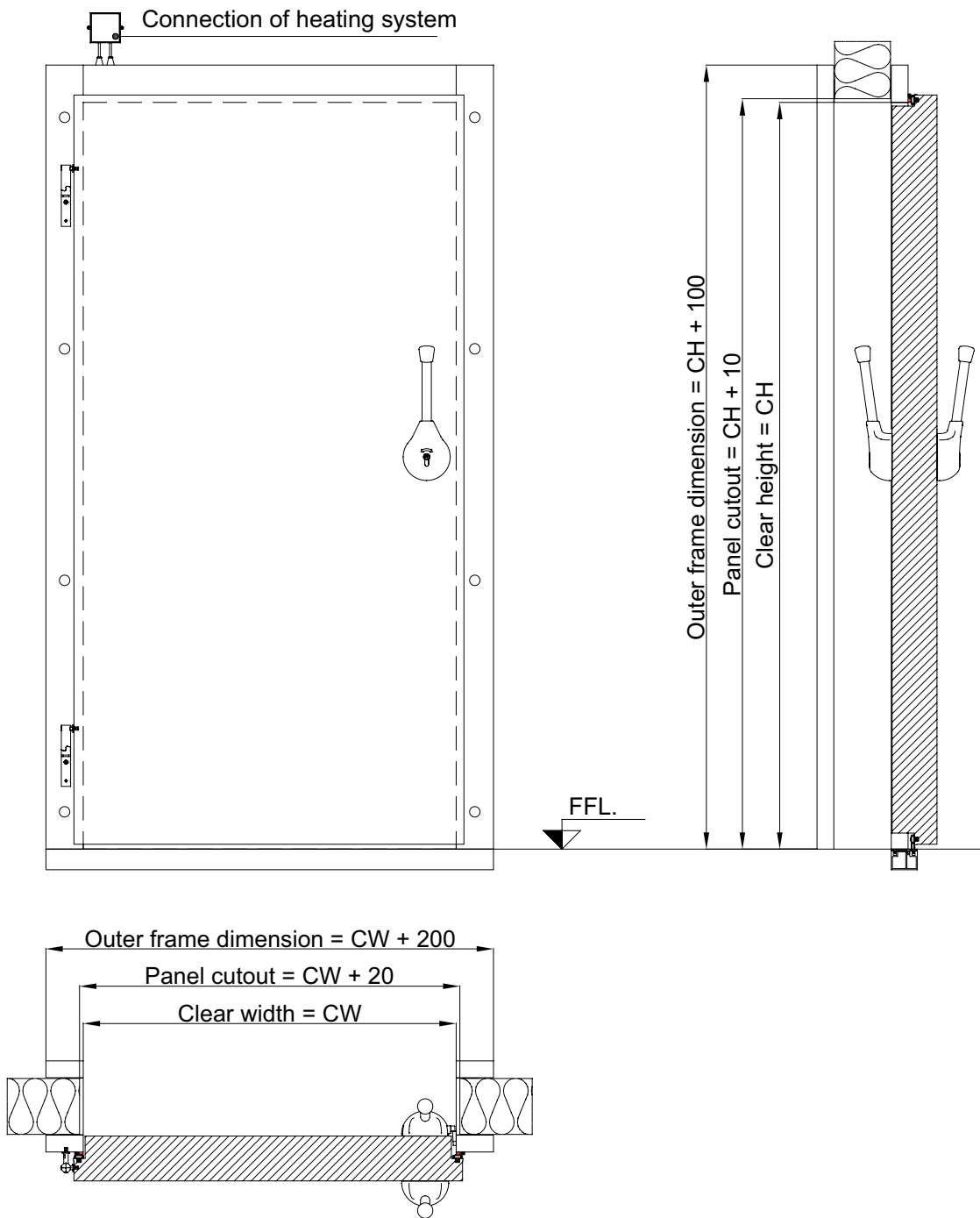
Nickel-chromium steel 1.4301, non-rusting pursuant to DIN 17440; circular-matted, grounded, brushed or pattern-rolled lengthwise (5WL)

Door hardware

Standard design: Rising hinges made of CNS 1.4305, three-dimensional adjustment  
ems Press lock with three keys

Options door leaf (on request) i.a.:

- |  |                                      |
|--|--------------------------------------|
| . Door leaf and frame 4-sided  | . Three-point locking                |
| . Window W x H = 400 x 600 mm<br>(Iso 3-fold/stainless steel ledges) | . Door contact switch                |
| . Fender   | . Heated pressure compensation valve |
| . 2-winged type  | . Window frame heated                |
| . Overhead door closer   | . Panel-heated window                |
| . Door coordinator, by 2-winged type                                 | . Blast freezer room application     |
| . Heated bottom seal   | . Door catcher                       |



**Important note:** All surfaces are masked with protective assembly foil which must be removed immediately after installation or before.

Figure DIN left! DIN right mirror-inverted!

The exact details for the type of the door frame as well as the threshold installation of the ems freezer room hinged door GTM 120 see pages 26 and 27. Other details on request.

Application area

cold rooms, cold stores, cold cells up to 0°C

Features

U value door leaf in W/m²K      0,30

Dimensions

Clear width (CW):            max. 1.000 mm  
Clear height (CH):           max. 1.200 mm

Please enquire concerning further dimensions.

Details of the ems cold room hatch KLM 80:

Hatch leaf

Hatch leaf thickness 80 mm foamed with PU rigid foam; foaming agent CFC-free and HCFC-free

Sealing

all-round held in plastic profiles, grease-resistant EPDM insert sealing  
all sealings can be easily replaced; Option: Silicone sealing black or white

Hatch frames installed in brickwork

Brickwork frame (100 x 45 mm) metal-sheeted in the design of the hatch leaf, foamed with PU rigid foam;  
ready to install with assembly material and installation instructions

Hatch frame with panel installation

Clamp frame (100 x 45 mm) metal-sheeted in the design of the hatch leaf, foamed with PU rigid foam  
prepared ready to install for the respective panel thickness; with assembly material and installation  
instructions

Covering sheet steel design

Galvanized Quality Class Z275 pursuant to corrosive protection class III pursuant to DIN 55928  
Polyester coating, 25 µm in industrial colours pursuant to ems colour table

Covering stainless steel design

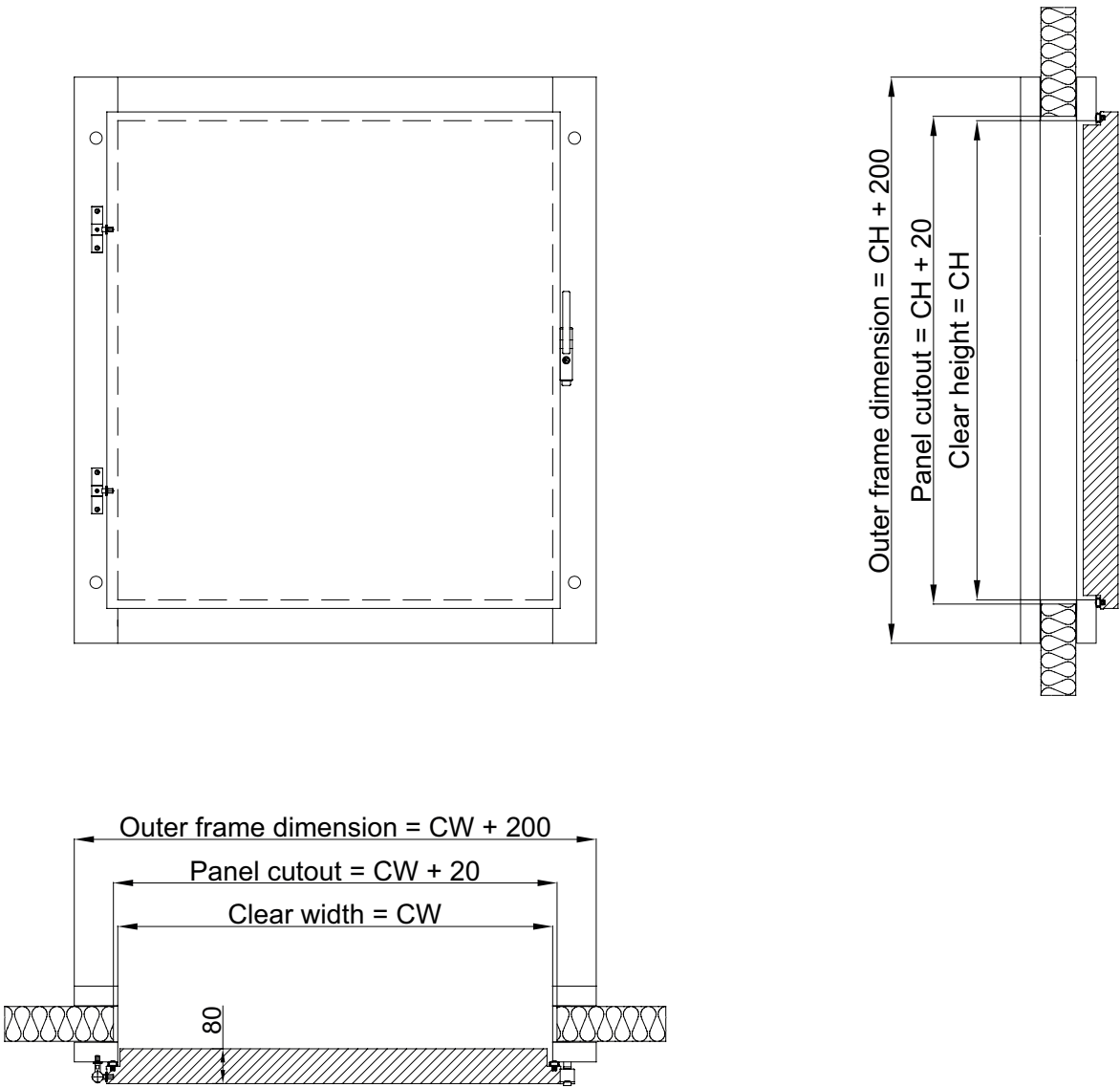
Nickel-chromium steel 1.4301, non-rusting pursuant to DIN 17440; circular-matted, grounded,  
brushed or pattern-rolled lengthwise (5WL)

Door hardware

Standard design:            Hatch hinges made of CNS 1.4305  
                                 Hatch locking with two keys

Options (on request) i.a.:

- . ems-Press lock with three keys
- . Sash lock
- . Safety chain (when used as overhead hatch), 2 pieces
- . Designed as smoke extraction hatch



**Important note:** All surfaces are masked with protective assembly foil which must be removed immediately after installation or before.

Figure DIN left! DIN right mirror-inverted!

Please find the exact details for the design of the door frame of the ems cold room hatch KLM 80 see pages 24 and 25. These correspond to the execution of KTM 80. Other details on request.

Application area

Freezer rooms, freezer stores, freezer cells up to -28°C

Features

U value door leaf in W/m²K      0,20

Dimensions

Clear width (CW):            max. 1.000 mm  
Clear height (CH):           max. 1.200 mm

Please enquire concerning further dimensions.

Details of the ems freezer room hatch GLM 120:

Hatch leaf

Hatch leaf thickness 120 mm foamed with PU rigid foam; foaming agent CFC-free and HCFC-free

Sealing

all-round held in plastic profiles, grease-resistant EPDM insert sealing;  
all sealings can be easily replaced; Option: Silicone sealing black or white

Hatch frames installed in brickwork

Brickwork frame (100 x 45 mm) metal-sheeted in the design of the hatch leaf, foamed with PU rigid foam;  
with electrical heating system; ready to install with assembly material and installation instructions

Hatch frame with panel installation

Clamp frame (100 x 45 mm) metal-sheeted in the design of the hatch leaf, foamed with PU rigid foam,  
with electrical heating system; prepared ready to install for the respective panel thickness,  
with assembly material and installation instructions

Covering sheet steel design

Galvanized Quality Class Z275 pursuant to corrosive protection class III pursuant to DIN 55928  
Polyester coating, 25 µm in industrial colours pursuant to ems colour table

Covering stainless steel design

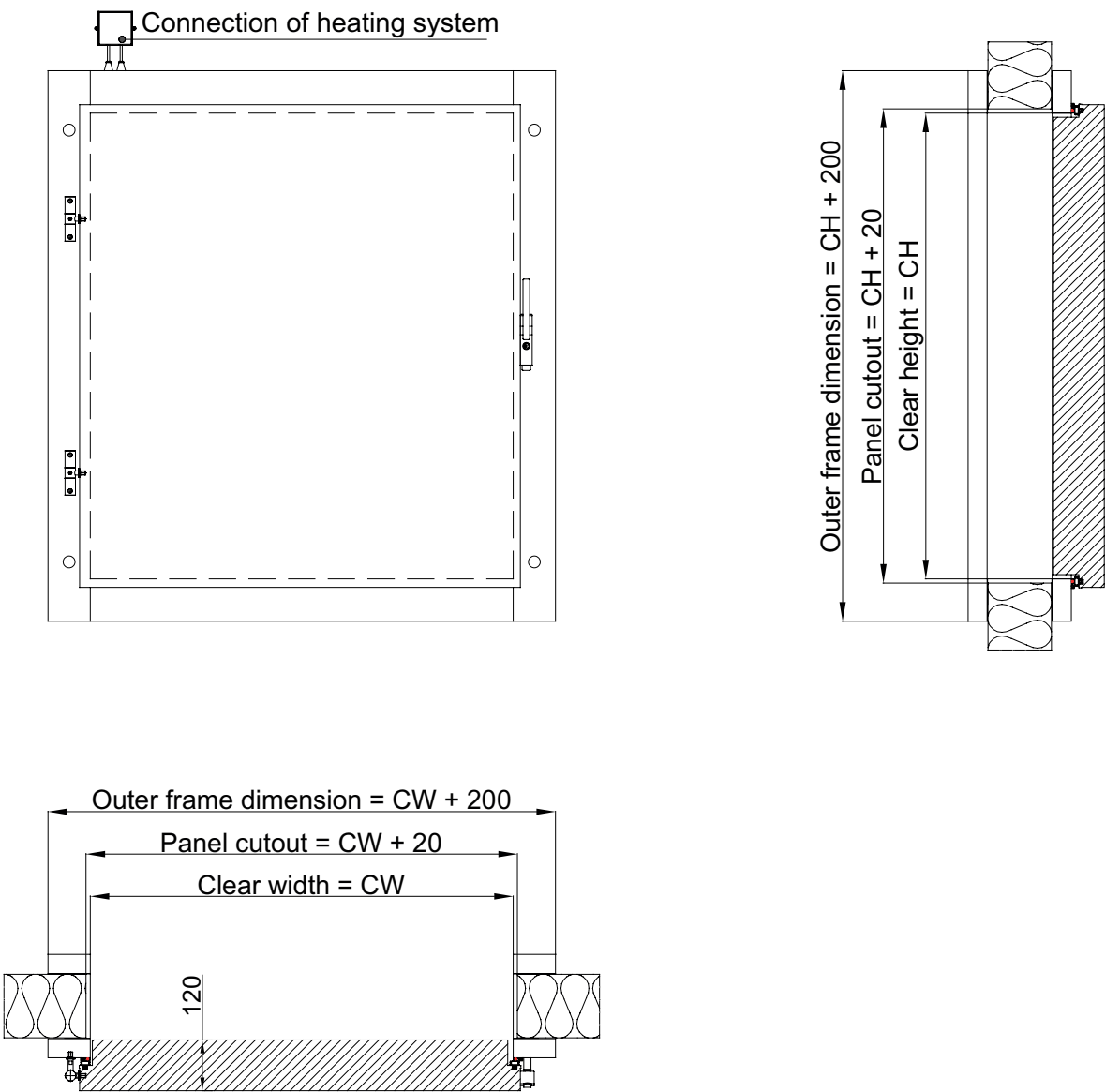
Nickel-chromium steel 1.4301, non-rusting pursuant to DIN 17440; circular-matted, grounded,  
brushed or pattern-rolled lengthwise (5WL)

Door hardware

Standard design:            Hatch hinges made of CNS 1.4305  
                                 Hatch locking with two keys

Options (on request) i.a.:

- . ems-Press lock with three keys
- . Sash lock
- . Safety chain (when used as overhead hatch), 2 pieces
- . Designed as smoke extraction hatch



**Important note:** All surfaces are masked with protective assembly foil which must be removed immediately after installation or before.

**Figure DIN left! DIN right mirror-inverted!**  
Please find the exact details for the design of the door frame of the ems freezer room hatch GLM 120 see pages 26 and 27. These correspond to the execution of GTM 120. Other details on request.



Application area

Service rooms, internal logistics

Dimensions

Clear width (CW): max. 1.200 mm  
Clear height (CH): max. 2.300 mm

Please enquire concerning further dimensions.

Details of the ems metal swing door MPT:

Door leaf

Door leaf thickness 40 mm, foamed with PU rigid foam, foaming agent CFC-free and HCFC-free  
Vertical butt joint from CW > 1.100 mm; with Bull's eye Ø480 mm, with rubber edging profile

Sealing

Cold-resistant PTK lip seal embedded in door leaf on lock- and hinge side

Door frames installed in brickwork

Ready to install with stainless steel mounting panel, assembly material and installation instructions

Door frame with panel installation

U-shape clamp frame made of corrosion resistant steel sheets grain 180, thickness 1,5 mm  
prepared ready to install for the respective panel thickness, with assembly material and installation instructions

Covering sheet steel design

Galvanized Quality Class Z275 pursuant to corrosive protection class III pursuant to DIN 55928  
Polyester coating, 25 µm in industrial colours pursuant to ems colour table

Covering stainless steel design

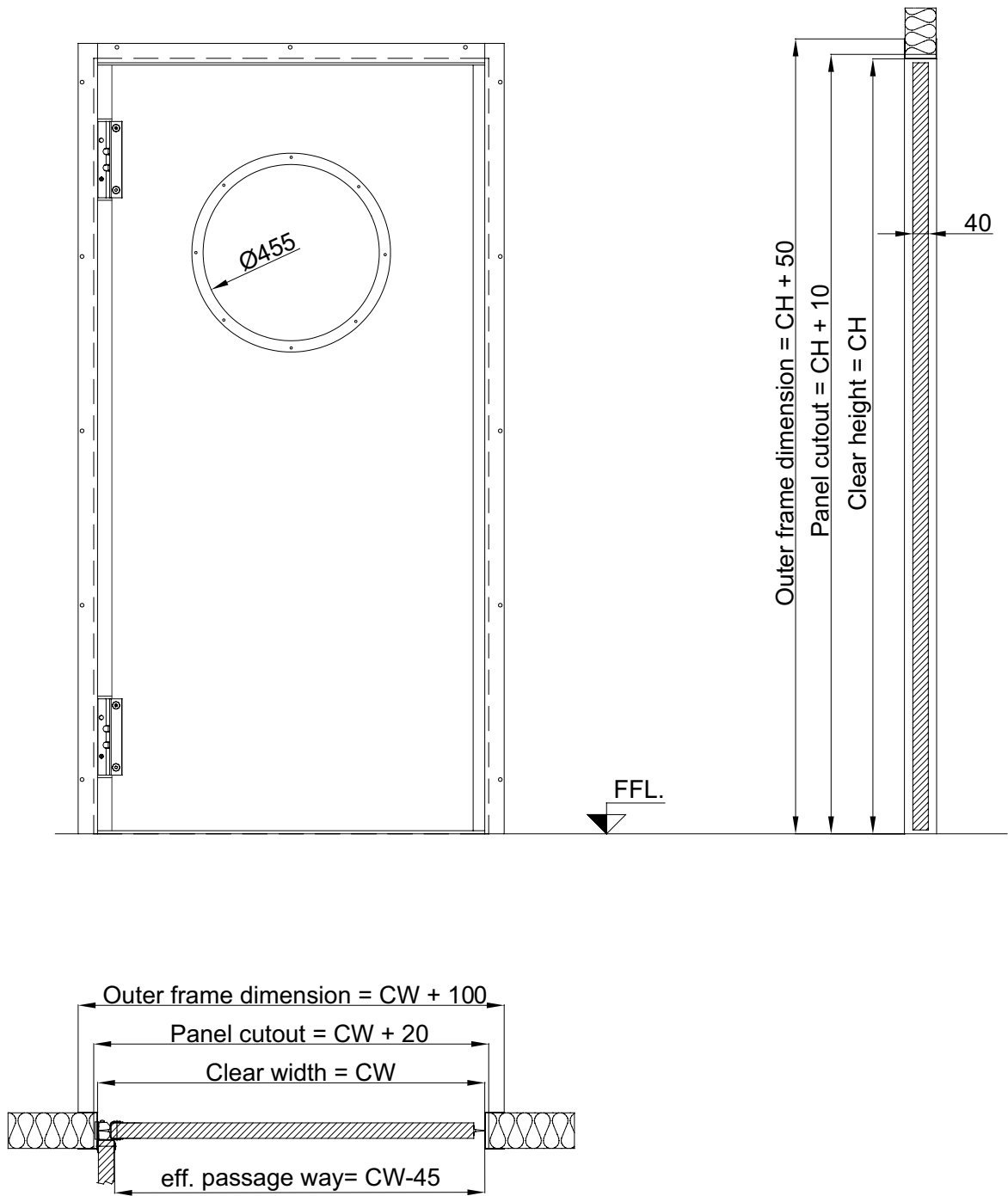
Nickel-chromium steel 1.4301, non-rusting pursuant to DIN 17440, circular-matted, grounded, brushed or pattern-rolled lengthwise (5WL)

Door hardware

Standard design: CNS 1.4301 hinges acting on two sides in plastic compound  
with or without 90°-stop mechanism, adjustable

Options (on request) i.a.:

- . Bolt lock with profile cylinder and 3 keys
- . Fender
- . 2-winged type
- . Window W x H = 400 x 600 mm (stainless steel glass ledges)
- . Push/Pull handle (stainless steel)



**Important note:** All surfaces are masked with protective assembly foil which must be removed immediately after installation or before.

Please find the exact details for the design of the door frame of the ems hinge door MPT see page 28. Other details on request.





**Application area**  
Service rooms, internal logistics

**Dimensions**  
Clear width (CW): max. 1.300 mm  
Clear height (CH): max. 2.500 mm  
Please enquire concerning further dimensions.

Details of the ems polyethylene swing door PPT:

**Door leaf**  
Door leaf thickness 15 mm, grease-resistant plastic material (polyethylene); with window made of acrylic glass  
W x H = 350 x 600 mm

PE standard colors in RAL, Door leaf tints:

	similar to RAL 5010 gentian blue
	similar to RAL 3000 flame red
	white
	similar to RAL 7046 tele grey

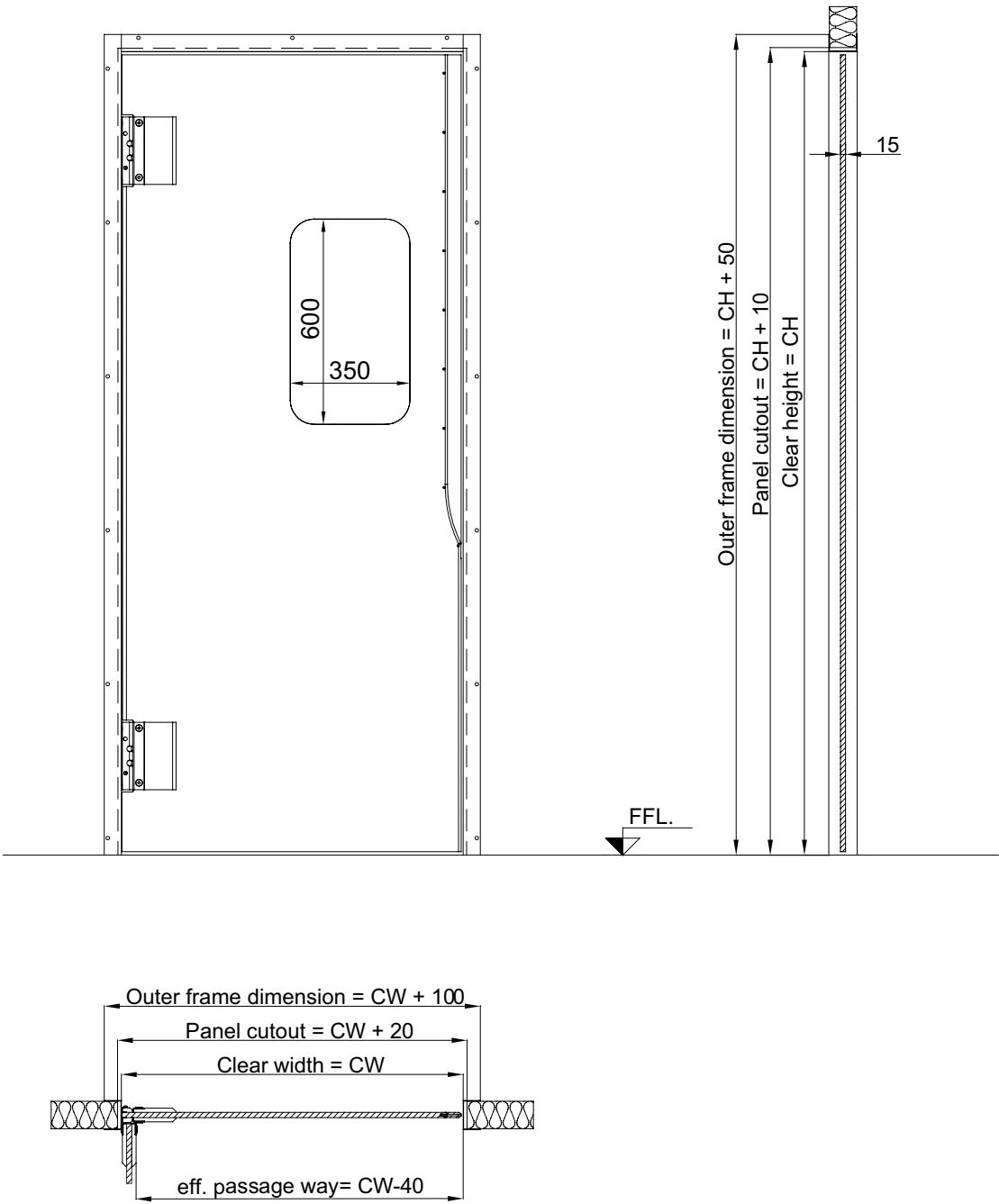
. Deviations of the colour program displayed to original colours are caused by printing and are unavoidable.  
. Deviations of the original colours to RAL original colours are unavoidable for technical reasons.  
. Only ems original colour patterns are decisive for surface effect and level of gloss on delivery.

**Door frames installed in brickwork**  
ready to install with stainless-steel assembly plate, assembly material and installation instructions

**Door frame with panel installation**  
U-shape clamp frame made of corrosion resistant steel sheets grain 180, thickness 1,5 mm; prepared ready to install for the respective panel thickness; with assembly material and installation instructions

**Door hardware**  
Standard design: CNS 1.4301 hinges acting on two sides in plastic compound, with or without 90°-stop mechanism, adjustable

- Options (on request) i.a.:**
- |   |                     |
|---|---------------------|
| . 2-winged type                                     | . Fender            |
| . continuous stainless steel flat profile 80 x 6 mm | . Finger protection |



**Important note:** All surfaces are masked with protective assembly foil which must be removed immediately after installation or before.

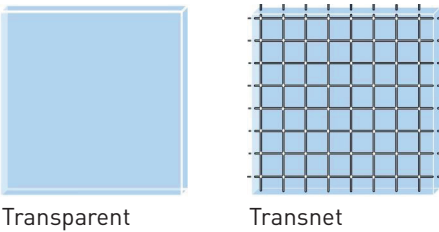
Please find the exact details for the design of the door frame of the ems polyethylene swing door PPT see page 29. Other details on request.

**Application area**  
Service rooms, internal logistics

**Dimensions**  
Clear width (CW): max. 1.500 mm  
Clear height (CH): max. 2.100 mm  
Please enquire concerning further dimensions.

Details of the ems pvc swing door:

**Door leaf**  
UV-resistant soft PVC transparent in door thickness 7 mm



in cold-resistant application, can be used until -45°C

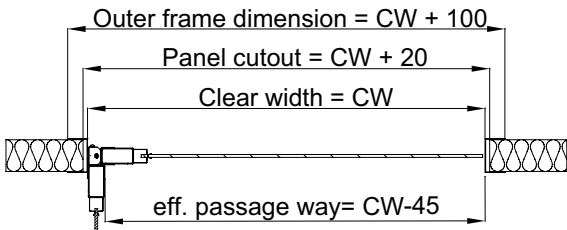
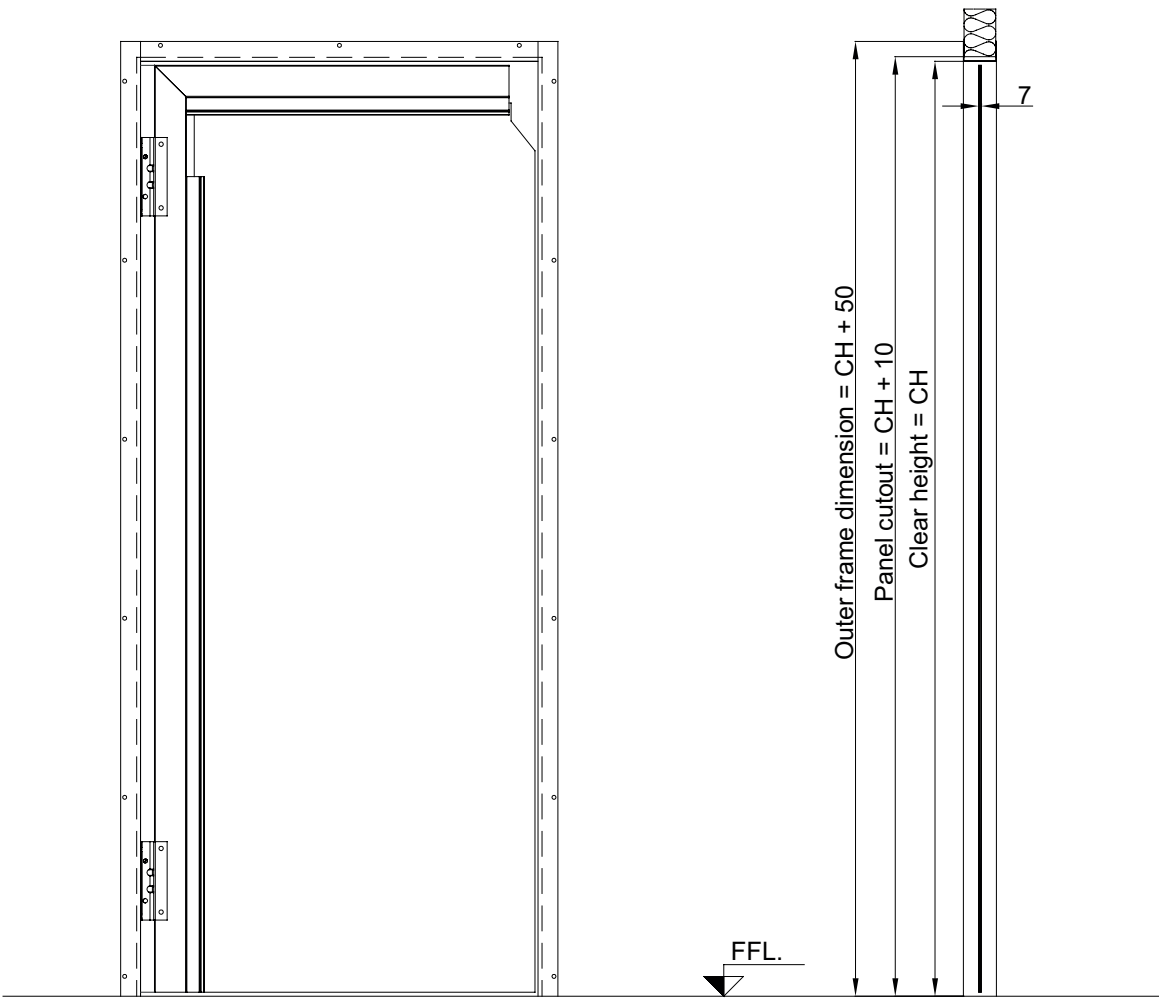
**Door frames installed in brickwork**  
ready to install with stainless-steel assembly plate, assembly material and installation instructions

**Door frame with panel installation**  
U-shape clamp frame made of corrosion resistant steel sheets grain 180, thickness 1,5 mm; prepared ready to install for the respective panel thickness; with assembly material and installation instructions

**Door hardware**  
Standard design: CNS 1.4301 hinges acting on two sides in plastic compound, with or without 90°-stop mechanism, adjustable

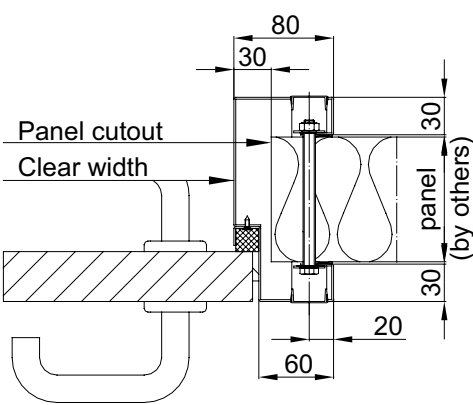
**Options (on request) i.a.:**  
. Fender  
. 2-winged type

**Other types of strip curtains (on request) i.a.:**  
. ems strip curtain made of UV-resistant, transparent, cold-resistant soft PVC in the strip dimensions 200 x 2 mm, for wall or lintel installation (see Details page 31)



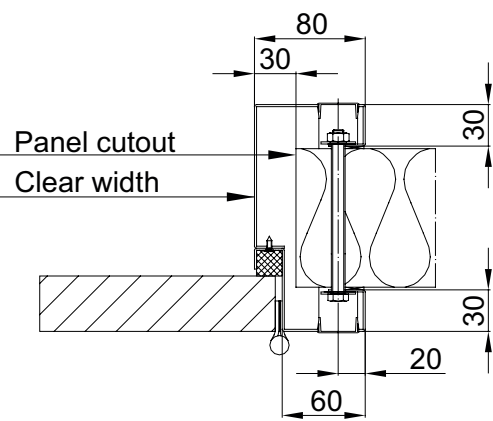
**Important note:** All surfaces are masked with protective assembly foil which must be removed immediately after installation or before.

Please find the exact details for the design of the door frame of the ems pvc swing door PVC-PT see pages 30. Other details on request.



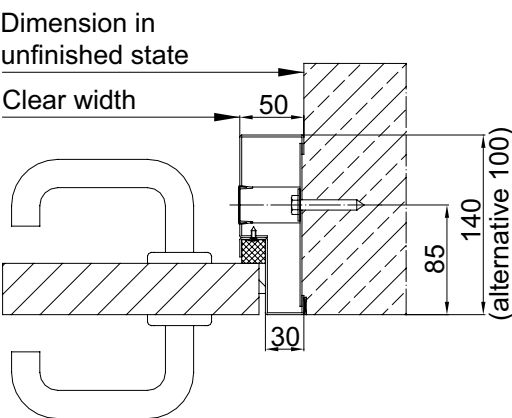
**Clamp frame for  
ems service room hinged door BTM 40:**

- . only suitable for panels
- . for service rooms
- . ready to install prepared for the corresponding panel thickness
- . Panel cutout:  
Width = Clear width (CW) + 60 mm  
Height = clear height (CH) + 30 mm (from FFL)
- . represented situation: **lock side**



**Clamp frame for  
ems service room hinged door BTM 40:**

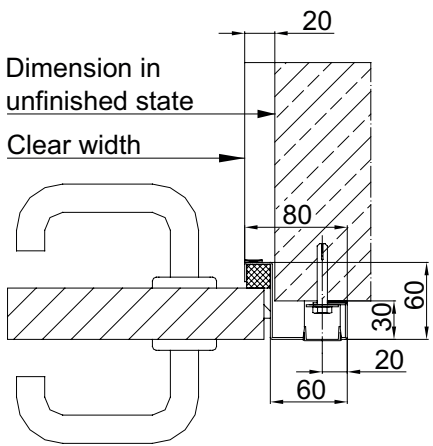
- . represented situation: **hinge side**



**Brickwork frame for  
ems service room door BTM 40:**

**Block frame**

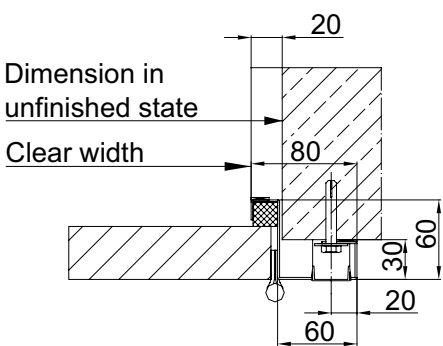
- . only suitable for brickwork
- . for service rooms
- . Opening in the brickwork:  
Width = Clear width (CW) + 100 mm  
Height = Clear height (CH) + 50 mm (from FFL)



**Brickwork frame for  
ems service room door BTM 40:**

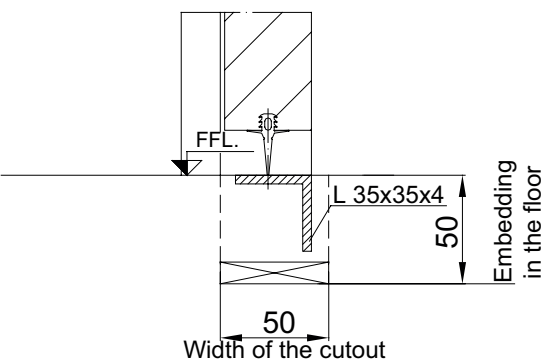
**Corner frame**

- . only suitable for brickwork
- . for service rooms
- . Opening in the brickwork:  
Width = Clear width (CW) + 40 mm  
Height = Clear height (CH) + 20 mm (from FFL)
- . represented situation: **lock side**



**Brickwork frame for  
ems service room door BTM 40:**

- . represented situation: **hinge side**

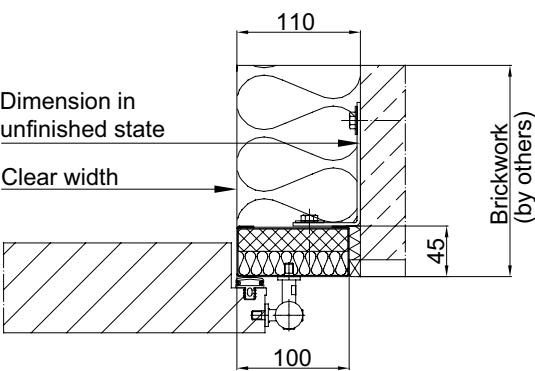


**Threshold installation for  
ems service room door BTM 40:**

**Example**

- . represented installation situation:  
**before laying the finished floor**
- . alternatively it might be possible to correspondingly leave out the floor in the door area, what also allows a subsequent installation of the door into the existing opening  
(W x H of the floor recess = 50 x 50 mm)

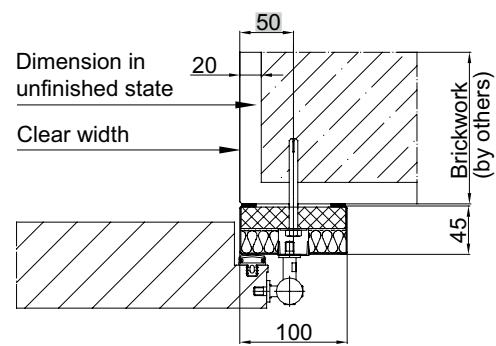




Brickwork frame for  
ems service room door BTM 80:

Flat frame 100x45 mm (bracket mounting)

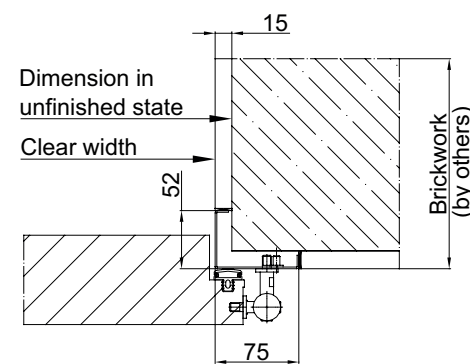
- . represented installation situation: in the brickwork
- . for service rooms
- . Opening in the brickwork:  
Width = Clear width (CW) + 220 mm  
Height = Clear height (CH) + 110 mm (from FFL)



Brickwork frame for  
ems service room door BTM 80:

Flat frame 100x45 mm (with pocket holes)

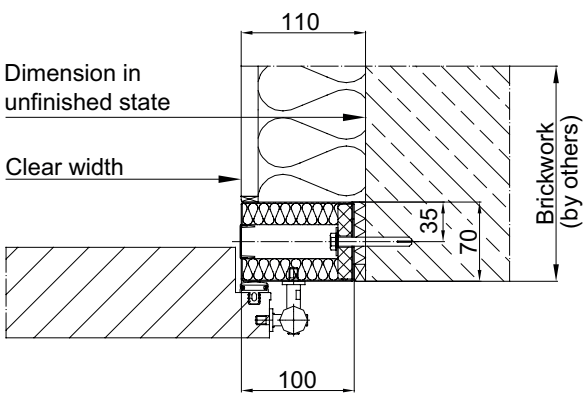
- . represented installation situation: on the brickwork
- . for service rooms
- . Opening in the brickwork:  
Width = Clear width (CW) + 40 mm  
Height = Clear height (CH) + 20 mm (from FFL)



Brickwork frame for  
ems service room door BTM 80:

Corner frame BTM doors  
(with brickwork anchor)

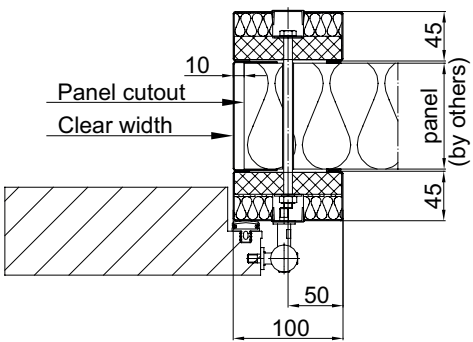
- . only suitable for brickwork
- . for service rooms
- . also subsequent installation of the door case is possible
- . Opening in the brickwork:  
Width = Clear width (CW) + 40 mm  
Height = Clear height (CH) + 20 mm (from FFL)



Brickwork frame for  
ems service room door BTM 80:

Block frame 100x70 mm  
(pocket holes in the reveal area)

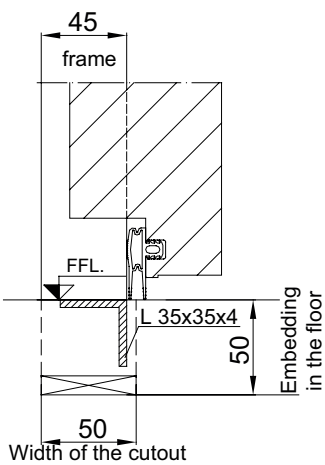
- . represented installation situation: in the brickwork
- . for service rooms
- . Opening in the brickwork:  
Width = Clear width (CW) + 220 mm  
Height = Clear height (CH) + 110 mm (from FFL)



Clamp frame for  
service room hinged door BTM 80:

Panel installation

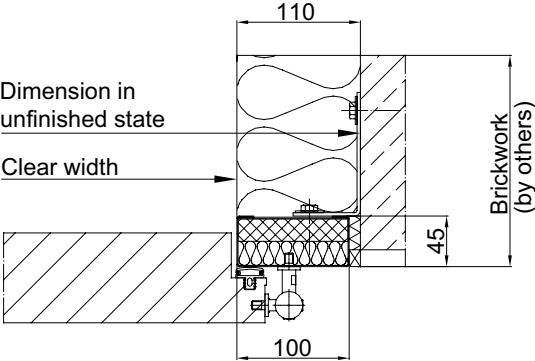
- . only suitable for panel installation
- . for service rooms
- . ready to install prepared for the corresponding panel thickness
- . Panel cutout:  
Width = Clear width (CW) + 20 mm  
Height = Clear height (CH) + 10 mm (from FFL)



Threshold installation for  
ems service room hinged door BTM 80:

Example

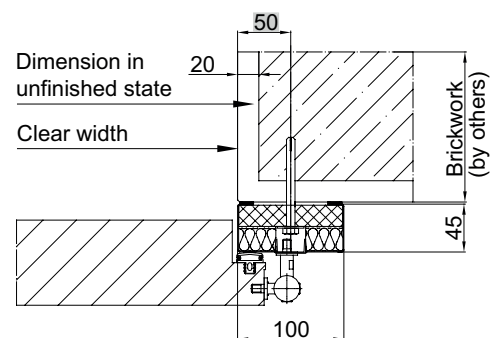
- . represented installation situation:  
**before laying the finished floor**
- . alternatively it might be possible to correspondingly leave out the floor in the door area, what also allows a subsequent installation of the door into the existing opening  
(W x H of the floor recess = 50 x 50 mm)



Brickwork frame for  
ems cold room hinged door KTM 80:

Flat frame 100x45 mm (bracket mounting)

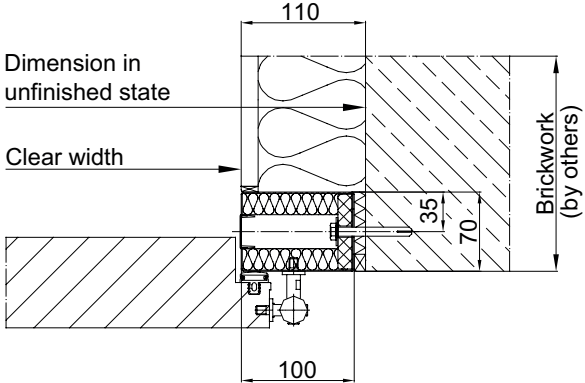
- . represented installation situation: in the brickwork
- . for cold rooms
- . Opening in the brickwork:  
Width = Clear width (CW) + 220 mm  
Height = Clear height (CH) + 110 mm (from FFL)



Brickwork frame for  
ems cold room hinged door KTM 80:

Flat frame 100x45 mm (with pocket holes)

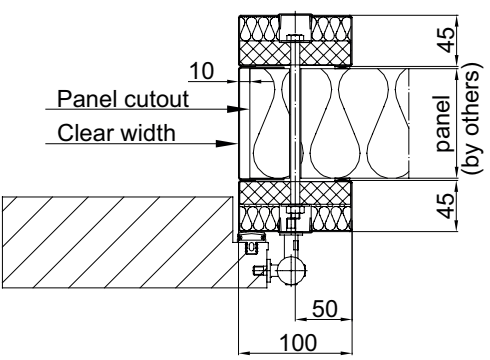
- . represented installation situation: on the brickwork
- . for cold rooms
- . Opening in the brickwork:  
Width = Clear width (CW) + 40 mm  
Height = Clear height (CH) + 20 mm (from FFL)



Brickwork frame for  
ems cold room hinged door KTM 80:

Block frame 100x70 mm  
(pocket holes in the reveal area)

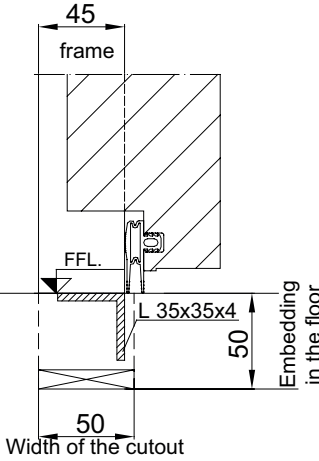
- . represented installation situation: in the brickwork
- . for cold rooms
- . Opening in the brickwork:  
Width = Clear width (CW) + 220 mm  
Height = Clear height (CH) + 110 mm (from FFL)



Clamp frame for  
cold room hinged door KTM 80:

Panel installation

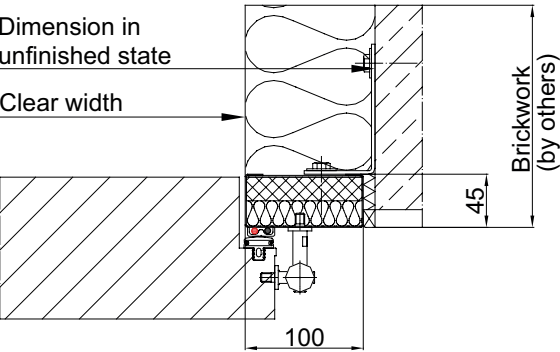
- . only suitable for panel installation
- . for cold rooms
- . ready to install prepared for the corresponding panel thickness
- . Panel cutout:  
Width = Clear width (CW) + 20 mm  
Height = Clear height (CH) + 10 mm (from FFL)



Threshold installation for  
ems cold room hinged door KTM 80:

Example

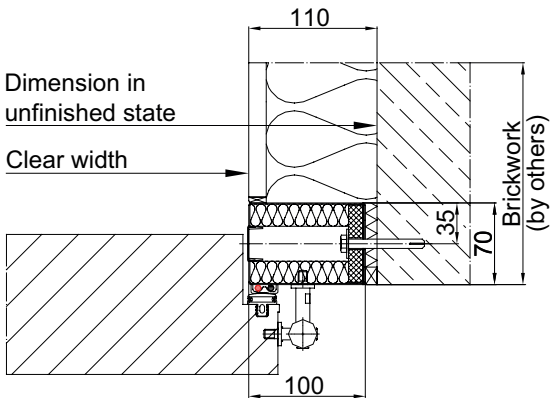
- . represented installation situation:  
**before laying the finished floor**
- . alternatively it might be possible to correspondingly leave out the floor in the door area, what also allows a subsequent installation of the door into the existing opening  
(W x H of the floor recess = 50 x 50 mm)



Brickwork frame for  
ems cold room hinged door GTM 120:

Flat frame 100x45 mm (bracket mounting)

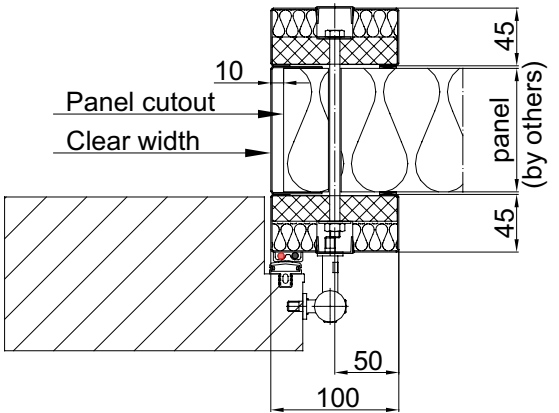
- . represented installation situation: **in the brickwork**
- . for freezer or fast freezing rooms
- . Opening in the brickwork:  
Width = Clear width (CW) + 220 mm  
Height = Clear height (CH) + 110 mm (from FFL)



Brickwork frame for  
ems cold room hinged door GTM 120:

Block frame 100x70 mm  
(pocket holes in the reveal area)

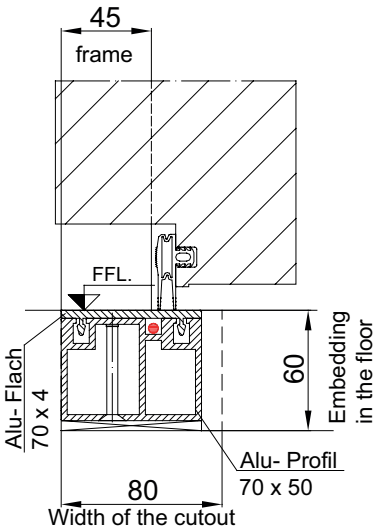
- . represented installation situation: **in the brickwork**
- . Opening in the brickwork:  
Width = Clear width (CW) + 220 mm  
Height = Clear height (CH) + 110 mm (from FFL)



Clamp frame for  
cold room hinged door GTM 120:

Panel installation

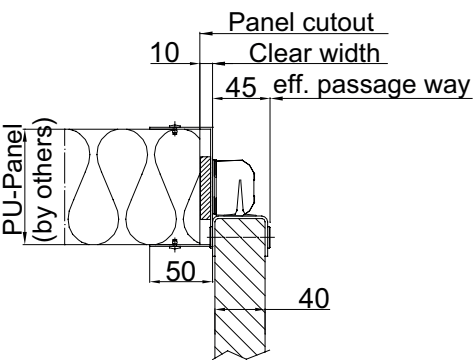
- . only suitable for panel installation
- . for freezer or blast freezer rooms
- . ready to install prepared for the corresponding panel thickness
- . Panel cutout:  
Width = Clear width (CW) + 20 mm  
Height = Clear height (CH) + 10 mm (from FFL)



Threshold installation for  
ems cold room hinged door GTM 120:

Example

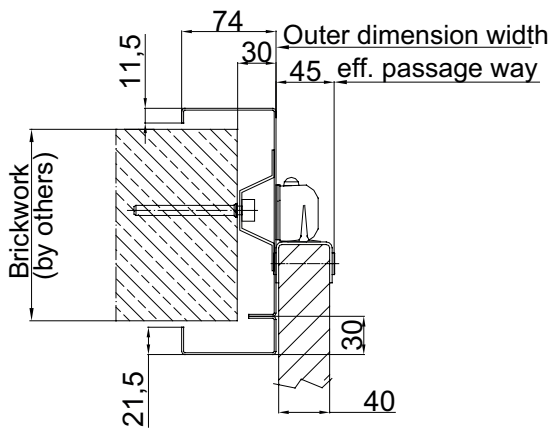
- . represented installation situation:  
**before laying the finished floor**
- . alternatively it might be possible to correspondingly leave out the floor in the door area, what also allows a subsequent installation of the door into the existing opening  
(W x H of the floor recess = 80 x 60 mm)



Door frame  
for ems swing door MPT:

U-Clamp frame

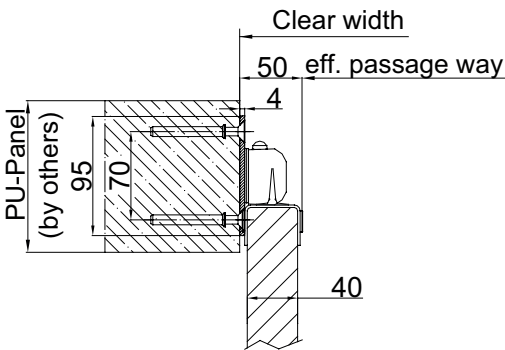
- . only suitable for panel installation
- . for service or equally tempered rooms
- . ready to install prepared for the corresponding panel thickness
- . Panel cutout:  
Width = Clear width (CW) + 20 mm  
Height = Clear height (CH) + 10 mm (from FFL)



Door frame  
for ems swing door MPT:

U-frame, divided

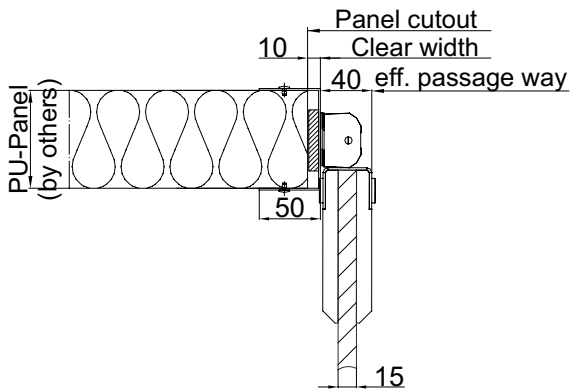
- . only suitable for panel installation
- . for service or equally tempered rooms
- . ready to install prepared for the corresponding panel thickness
- . Panel cutout:  
Width = Clear width (CW) + 60 mm  
Height = Clear height (CH) + 30 mm (from FFL)



Door frame  
for ems swing door MPT:

Brickwork frame

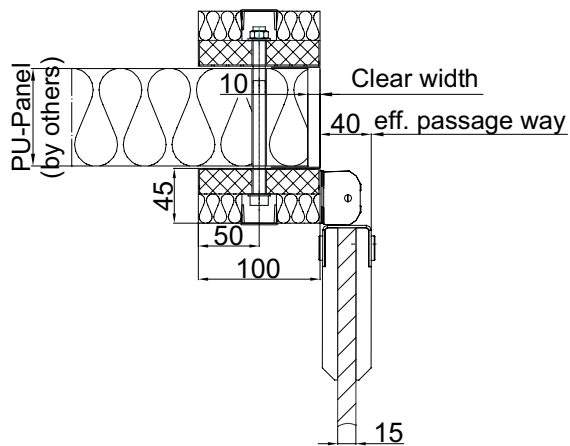
- . only suitable for brickwork
- . for service or equally tempered rooms
- . Opening in the brickwork:  
Width = Clear width  
Height = Clear height (from FFL)



Door frame for  
ems polyethylene swing door PPT:

U-Clamp frame

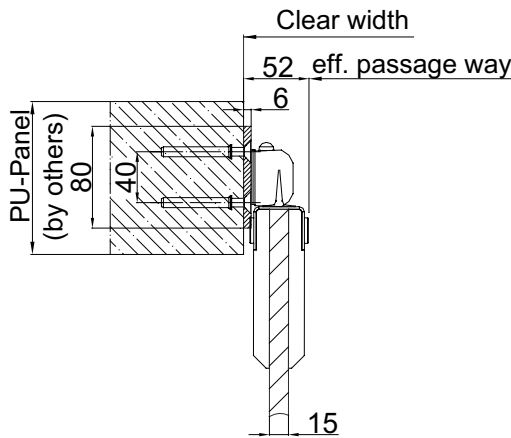
- . only suitable for panel installation
- . for service or equally tempered rooms
- . ready to install prepared for the corresponding panel thickness
- . Panel cutout:  
Width = Clear width (CW) + 20 mm  
Height = Clear height (CH) + 10 mm (from FFL)



Door frame for  
ems polyethylene swing door PPT:

Clamp frame

- . only suitable for panel installation
- . for service or equally tempered rooms
- . ready to install prepared for the corresponding panel thickness
- . Panel cutout:  
Width = Clear width (CW) + 20 mm  
Height = Clear height (CH) + 10 mm (from FFL)

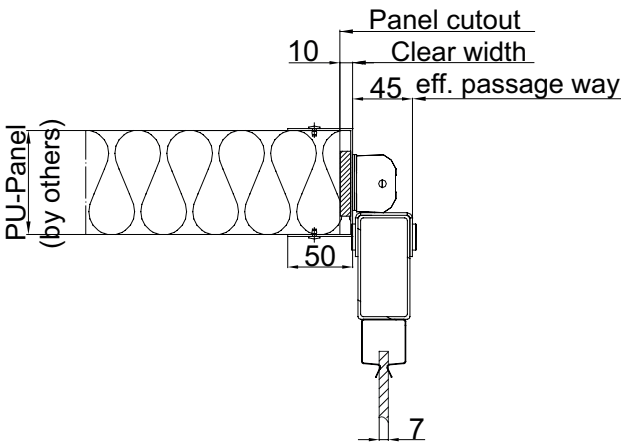


Door frame for  
ems polyethylene swing door PPT:

Brickwork frame

- . only suitable for brickwork
- . for service or equally tempered rooms
- . Opening in the brickwork:  
Width = Clear width  
Height = Clear height (from FFL)

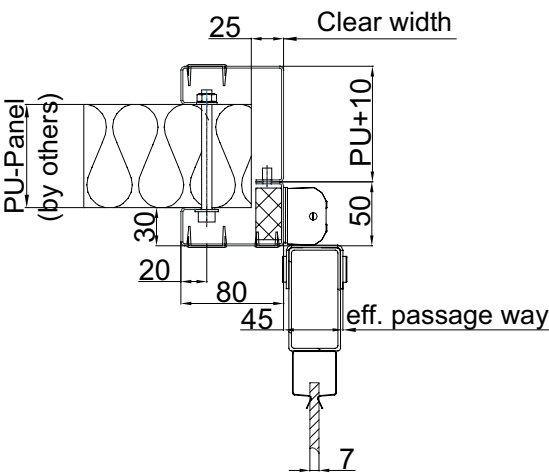




Door frame  
for ems swing door PVC-PT:

U-Clamp frame

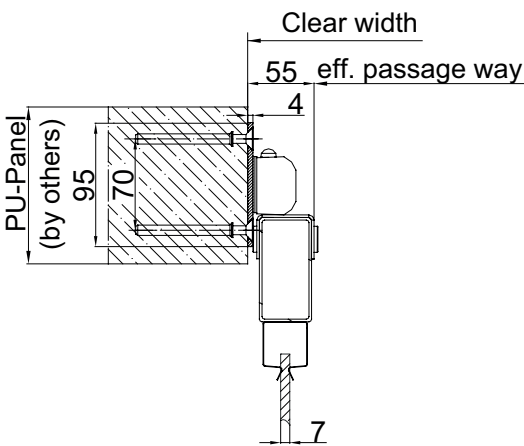
- . only suitable for panel installation
- . for service or equally tempered rooms
- . ready to install prepared for the corresponding panel thickness
- . Panel cutout:  
Width = Clear width (CW) + 20 mm  
Height = Clear height (CH) + 10 mm (from FFL)



Door frame  
for ems swing door PVC-PT:

Clamp frame shared

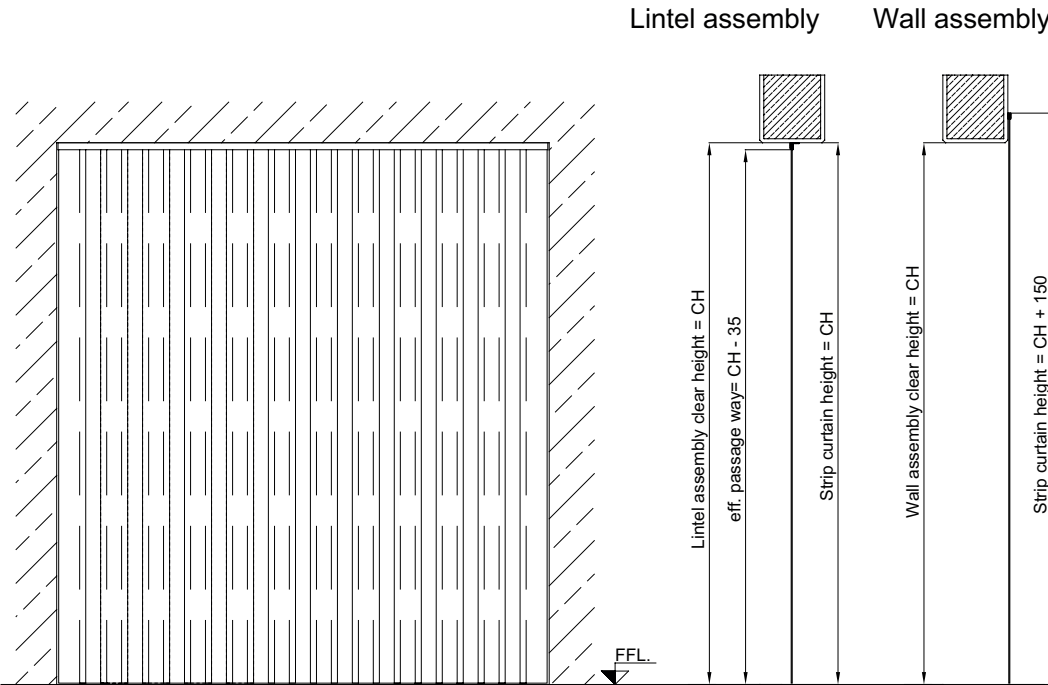
- . only suitable for panel installation
- . for service or equally tempered rooms
- . ready to install prepared for the corresponding panel thickness
- . Panel cutout:  
Width = Clear width (CW) + 50 mm  
Height = Clear height (CH) + 25 mm (from FFL)



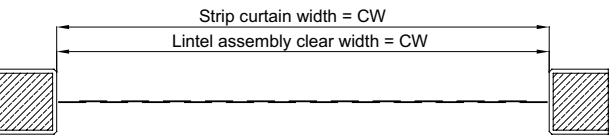
Door frame for  
for ems swing door PVC-PT:

Brickwork frame

- . only suitable for brickwork
- . for service or equally tempered rooms
- . Opening in the brickwork:  
Width = Clear width  
Height = Clear height (from FFL)



Lintel assembly



Wall assembly

min. of overlap "X"  
Strip curtain 200 x 2 mm, X= 50 mm



Details of the ems strip curtain STV:

Strips

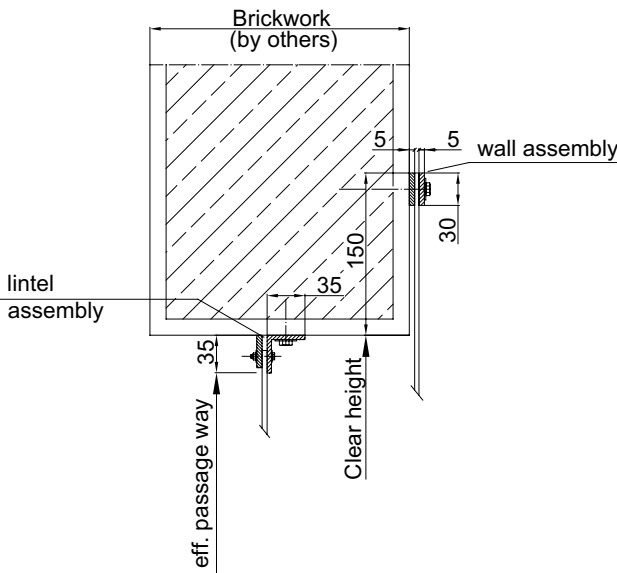
- . UV-resistant soft PVC (PTK35) transparent in strip dimensions 200 x 2

Fastening to lintel assembly

- . L-profile 35x35x4 mm and flat material 30x5 mm of aluminium or CNS 1.4301, ready to install with assembly material

Fastening to wall assembly

- . Flats material 30x5 mm of aluminium or CNS 1.4301, ready to install with assembly material



Application area

Service rooms, internal logistics

Features

U value door leaf in W/m²K      0,30

Dimensions

Clear width (CW):            max. 3.500 mm  
Clear height (CH):           max. 3.500 mm

Please enquire concerning further dimensions.

Details of the ems service room sliding door BS 80:

Door leaf

Door leaf thickness 80 mm, foamed with PU rigid foam, foaming agent CFC-free and HCFC-free

Sealing

On three sides with grease-resistant APTK foam rubber lip insertion seal, held in plastic profiles; all sealings can be easily replaced

Door frames installed in brickwork

Flat frame for the brickwork assembly, metal-sheeted in the design of the door leaf; with and without threshold; ready to install with assembly material and installation instructions

Door frame with panel installation

Clamp frame for panel installation, metal-sheeted in the design of the door leaf; with and without threshold; prepared ready to install for the respective panel thickness, with assembly material and installation instructions

Covering sheet steel design

Galvanized Quality Class Z275 pursuant to corrosive protection class III pursuant to DIN 55928  
Polyester coating, 25 µm in different colours pursuant to ems colour table

Covering stainless steel design

Nickel-chromium steel 1.4301, non-rusting pursuant to DIN 17440; circular-matted, grounded, brushed or pattern-rolled lengthwise (5WL)

Mounting suspension

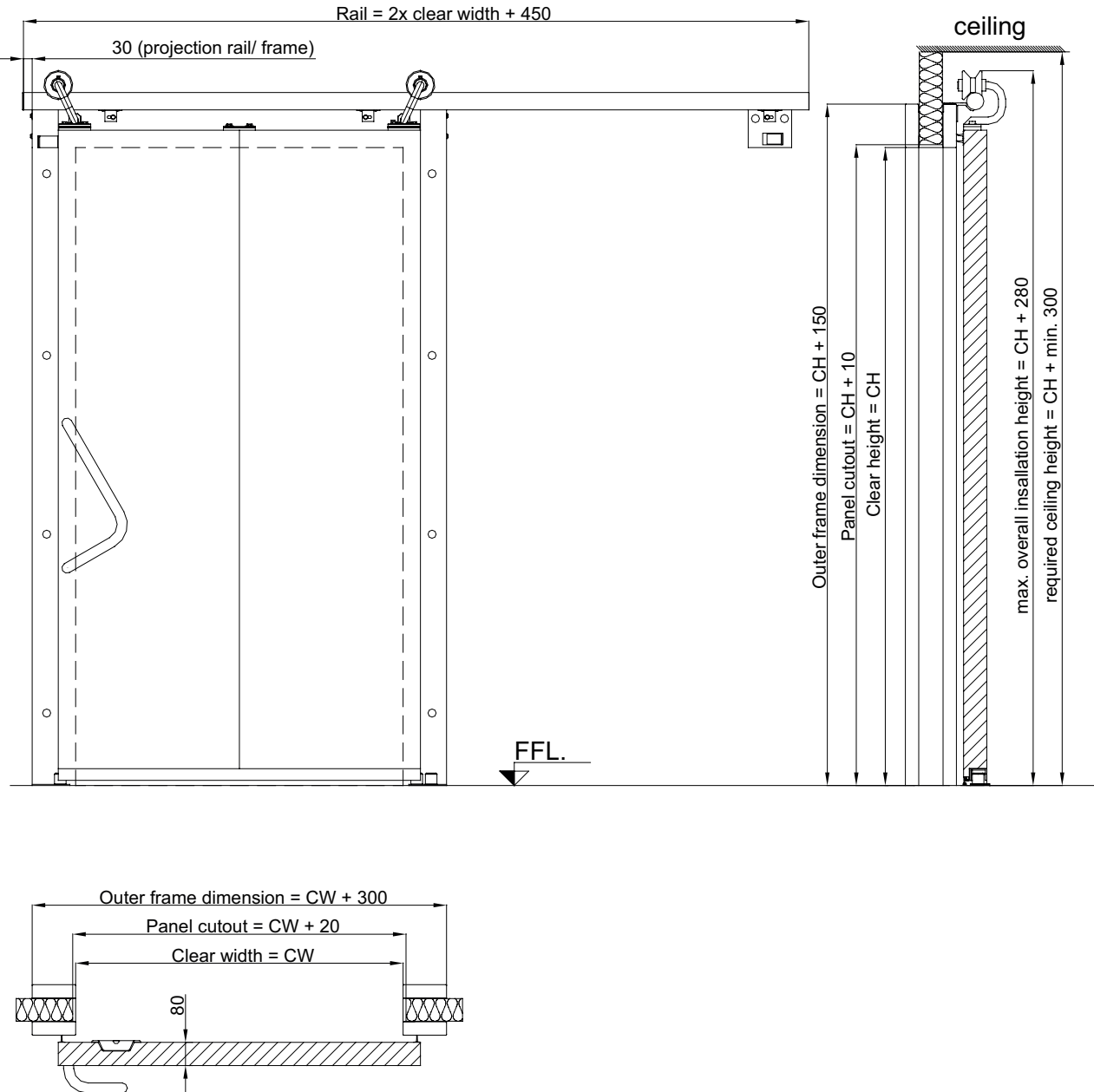
Easy to clean, reliable running and simple handling are special features of the patented hygiene guide rails processed completely from polished special steel LS 3000 (DE 100 11 245.5). The rail designed without roller lowering allows easy opening and closing of the door. The type without roller cover grants easy cleaning even at places that are difficult to access. The design which has no corners and edges and no hidden components enables simple, and above all, swift assembly.

Door hardware

Standard design:            Stainless steel tubular handle

Options (on request) i.a.:

- |   |                              |               |
|---|------------------------------|---------------|
| . Bolt lock with integrated emergency release | . Tubular track lead-through | . E-automatic |
| . Window W x H = 400 x 600 mm                 | . Lever handle               | . Pull switch |
| . Fender                                      | . Safety light curtain       |               |



**Important note:** All surfaces are masked with protective assembly foil which must be removed immediately after installation or before.

Figure DIN right! DIN left mirror-inverted!

The exact details for the type of the door frame as well as the threshold installation of the ems service room sliding door BS 80 see page 42. Other details on request.

Application area

Cold rooms, cold stores, cold cells up to 0°C

Features

U value door leaf in W/m²K 0,30

Dimensions

Clear width (CW): max. 2.500 mm  
Clear height (CH): max. 2.800 mm

Please enquire concerning further dimensions.

Details of the ems cold room sliding door KSL 80:

Door leaf

Door leaf thickness 80 mm, foamed with PU rigid foam, foaming agent CFC-free and HCFC-free

Sealing

On three sides with grease-resistant APTK foam rubber lip insertion seal, held in plastic profiles; all sealings can be easily replaced

Door frames installed in brickwork

Flat frame for the brickwork assembly, metal-sheeted in the design of the door leaf; with and without threshold; ready to install with assembly material and installation instructions

Door frame with panel installation

Clamp frame for panel installation, metal-sheeted in the design of the door leaf; with and without threshold; prepared ready to install for the respective panel thickness, with assembly material and installation instructions

Covering sheet steel design

Galvanized Quality Class Z275 pursuant to corrosive protection class III pursuant to DIN 55928  
Polyester coating, 25 µm in different colours pursuant to ems colour table

Covering stainless steel design

Nickel-chromium steel 1.4301, non-rusting pursuant to DIN 17440; circular-matted, grounded, brushed or pattern-rolled lengthwise (5WL)

Mounting suspension

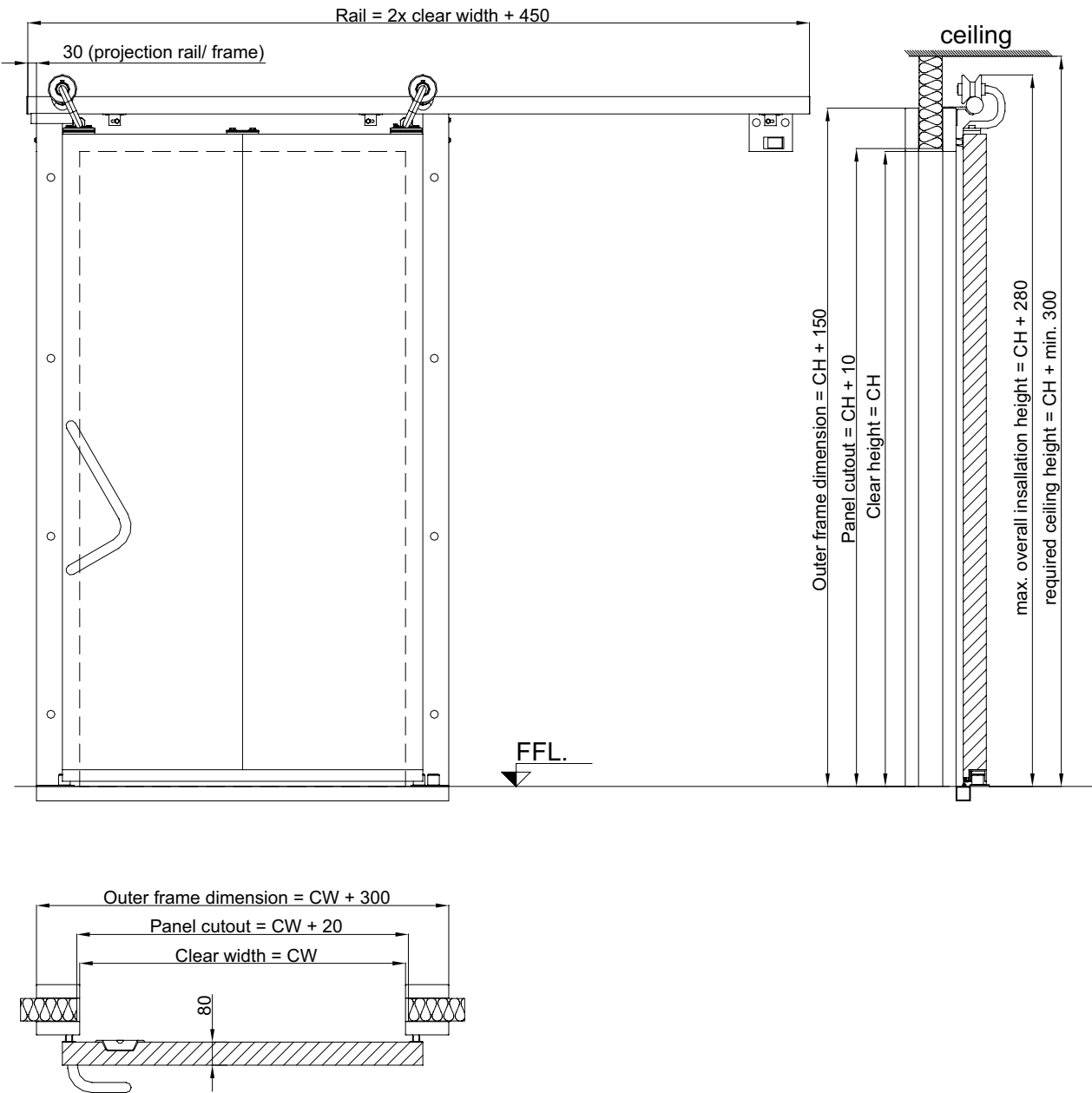
Easy to clean, reliable running and simple handling are special features of the patented hygiene guide rails processed completely from polished special steel LS 3000 (DE 100 11 245.5). The type without roller cover grants easy cleaning even at places that are difficult to access. The design which has no corners and edges and no hidden components enables simple, and above all, swift assembly.

Door hardware

Standard design: Stainless steel tubular handle

Options (on request) i.a.:

- |   |                              |               |
|---|------------------------------|---------------|
| . Bolt lock with integrated emergency release | . Tubular track lead-through | . E-automatic |
| . Window W x H = 400 x 600 mm                 | . Lever handle               | . Pull switch |
| . Fender                                      | . Safety light curtain       |               |



**Important note:** All surfaces are masked with protective assembly foil which must be removed immediately after installation or before.

Figure DIN right! DIN left mirror-inverted!

The exact details for the type of the door frame as well as the threshold installation of the ems cold room sliding door KSL 80 see pages 43 and 44. Other details on request.

Application area

Cold rooms, cold stores, cold cells up to 0°C

Features

U value door leaf in W/m²K 0,24

Dimensions

Clear width (CW): max. 3.500 mm  
Clear height (CH): max. 3.500 mm

Please enquire concerning further dimensions.

Details of the ems cold room sliding door KS 100:

Door leaf

Door leaf thickness 100 mm, foamed with PU rigid foam, foaming agent CFC-free and HCFC-free

Sealing

On three sides with grease-resistant APTK foam rubber lip insertion seal, held in plastic profiles;  
Fitted extruded seal in lower section; all sealings can be easily replaced

Door frames installed in brickwork

ready to install with brick angles for brickwork assembly, metal-sheeted in the design of the door leaf;  
with and without threshold, with assembly material and installation instructions

Door frame with panel installation

Clamp frame for panel installation, metal-sheeted in the design of the door leaf; with and without  
threshold; prepared ready to install for the respective panel thickness, with assembly material and  
installation instructions

Covering sheet steel design

Galvanized Quality Class Z275 pursuant to corrosive protection class III pursuant to DIN 55928  
Polyester coating, 25 µm in different colours pursuant to ems colour table

Covering stainless steel design

Nickel-chromium steel 1.4301, non-rusting pursuant to DIN 17440; circular-matted, grounded,  
brushed or pattern-rolled lengthwise (5WL)

Mounting suspension

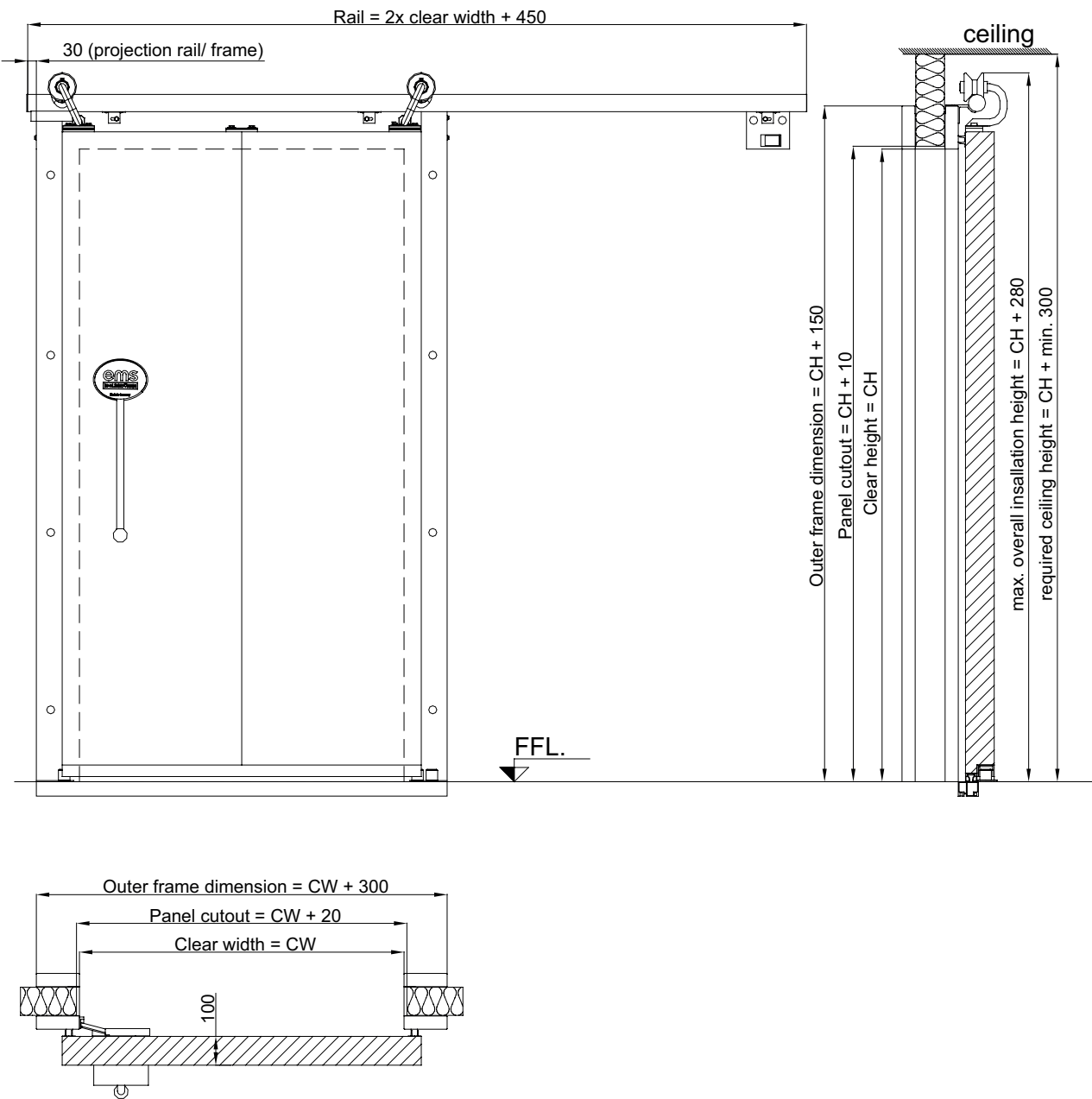
Easy to clean, reliable running and simple handling are special features of the patented hygiene guide  
rails processed completely from polished special steel LS 3000 (DE 100 11 245.5). The type without roller  
cover grants easy cleaning even at places that are difficult to access. The design which has no corners  
and edges and no hidden components enables simple, and above all, swift assembly.

Door hardware

Standard design: ems stainless steel lever handle

Options (on request) i.a.:

- |   |                              |                        |
|---|------------------------------|------------------------|
| . Bolt lock with integrated emergency release | . Tubular track lead-through | . Pull switch          |
| . Window W x H = 400 x 600 mm                 | . Fender                     | . Safety light curtain |
| . 2-winged type                               | . E-automatic                |                        |



**Important note:** All surfaces are masked with protective assembly foil which must be removed immediately after installation or before.

**Figure DIN right! DIN left mirror-inverted!**  
The exact details for the type of the door frame as well as the threshold installation of the ems cold room sliding door KS 100 see pages 43 and 44. Other details on request.



Application area

freezer rooms, freezer stores, freezer cells up to -28°C

Features

U value door leaf in W/m²K      0,20

Dimensions

Clear width (CW):            max. 2.500 mm  
Clear height (CH):           max. 2.800 mm

Please enquire concerning further dimensions.

Details of the ems freezer room sliding door GSL 120:

Door leaf

Door leaf thickness 120 mm, foamed with PU rigid foam, foaming agent CFC-free and HCFC-free

Sealing

On three sides with grease-resistant APTK foam rubber lip insertion seal, held in plastic profiles;  
Fitted dual extruded seal in lower section; all sealings can be easily replaced

Door frames installed in brickwork

ready to install with brick angles for brickwork assembly, metal-sheeted in the design of the door leaf, with and without threshold; with electrical frame and sill heating, with assembly material and installation instructions

Door frame with panel installation

Clamp frame for panel installation, metal-sheeted in the design of the door leaf; with and without threshold; prepared ready to install for the respective panel thickness, with assembly material and installation instructions

Covering sheet steel design

Galvanized Quality Class Z275 pursuant to corrosive protection class III pursuant to DIN 55928  
Polyester coating, 25 µm in different colours pursuant to ems colour table

Covering stainless steel design

Nickel-chromium steel 1.4301, non-rusting pursuant to DIN 17440; circular-matted, grounded, brushed or pattern-rolled lengthwise (5WL)

Mounting suspension

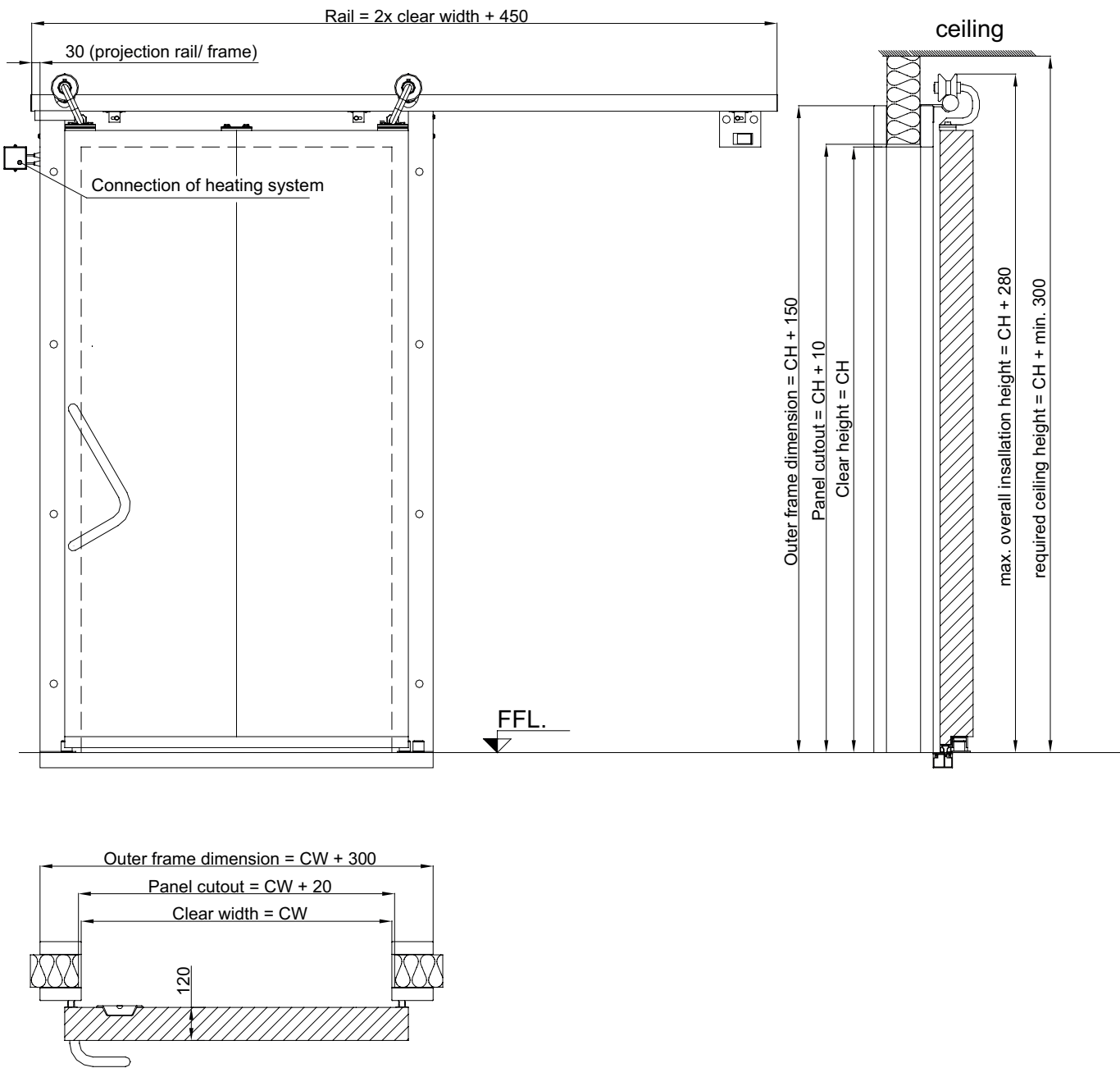
Easy to clean, reliable running and simple handling are special features of the patented hygiene guide rails processed completely from polished special steel LS 3000 (DE 100 11 245.5). The type without roller cover grants easy cleaning even at places that are difficult to access. The design which has no corners and edges and no hidden components enables simple, and above all, swift assembly.

Door hardware

Standard design:            Stainless steel tubular handle

Options (on request) i.a.:

- |   |                |                        |
|---|----------------|------------------------|
| . Bolt lock with integrated emergency release | . Lever handle | . Pull switch          |
| . Window W x H = 400 x 600 mm                 | . Fender       | . Safety light curtain |
| . 2-winged type                               | . E-automatic  |                        |
| . pressure compensating valves                |                |                        |



**Important note:** All surfaces are masked with protective assembly foil which must be removed immediately after installation or before.

Figure DIN right! DIN left mirror-inverted!

The exact details for the type of the door frame as well as the threshold installation of the ems freezer room sliding door GSL 120 see page 45. Other details on request.

Application area

freezer rooms, freezer stores, freezer cells up to -28°C; optional for blast freezer rooms up to -40° C

Features

U value door leaf in W/m²K      0.17 (0.12 for blast freezer application)

Dimensions

Clear width (CW):            max. 3.500 mm  
Clear height (CH):           max. 3.500 mm

Please enquire concerning further dimensions.

Details of the ems freezer room sliding door GS 140:

Door leaf

Door leaf thickness 140 mm (fast-freezing room 200 mm), foamed with PU rigid foam, foaming agent CFC-free and HCFC-free

Sealing

On three sides with dual, grease-resistant APTK foam rubber lip insertion seal, held in plastic profiles; fitted dual extruded seal in lower section; all sealings can be easily replaced

Door frames installed in brickwork

Flat frame for the brickwork assembly, metal-sheeted in the design of the door leaf; with and without threshold; ready to install with assembly material and installation instructions

Door frame with panel installation

ready to install with brick angles for brickwork assembly, metal-sheeted in the design of the door leaf, with and without threshold, with electrical frame and sill heating, with assembly material and installation instructions

Covering sheet steel design

Galvanized Quality Class Z275 pursuant to corrosive protection class III pursuant to DIN 55928  
Polyester coating, 25 µm in different colours pursuant to ems colour table

Covering stainless steel design

Nickel-chromium steel 1.4301, non-rusting pursuant to DIN 17440; circular-matted, grounded, brushed or pattern-rolled lengthwise (5WL)

Mounting suspension

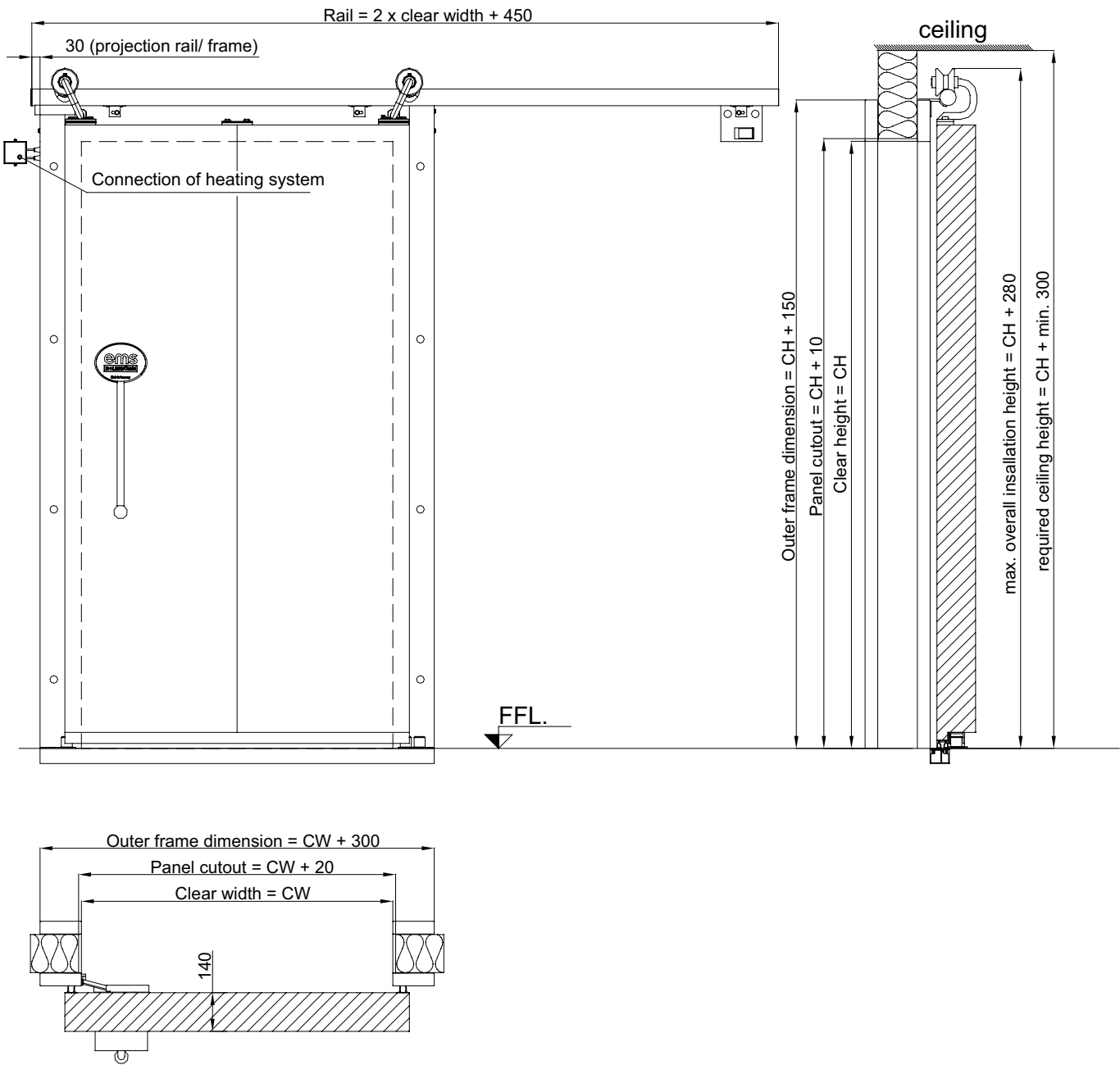
Easy to clean, reliable running and simple handling are special features of the patented hygiene guide rails processed completely from polished special steel LS 3000 (DE 100 11 245.5). The type without roller cover grants easy cleaning even at places that are difficult to access. The design which has no corners and edges and no hidden components enables simple, and above all, swift assembly.

Door hardware

Standard design:            ems stainless steel lever handle

Options (on request) i.a.:

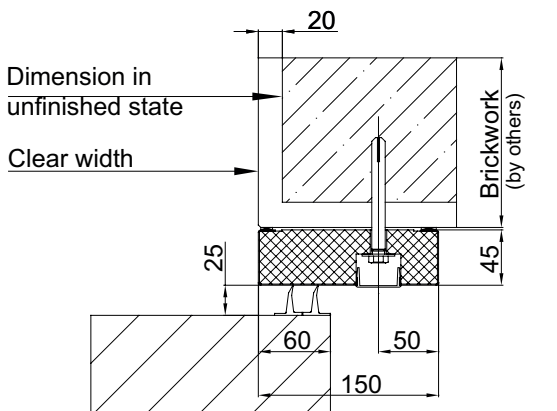
- |   |               |                        |
|---|---------------|------------------------|
| . Bolt lock with integrated emergency release | . Fender      | . Pull switch          |
| . Window W x H = 400 x 600 mm                 | . E-automatic | . Safety light curtain |
| . 2-winged type                               |               |                        |
| . pressure compensating valves                |               |                        |



**Important note:** All surfaces are masked with protective assembly foil which must be removed immediately after installation or before.

Figure DIN right! DIN left mirror-inverted!

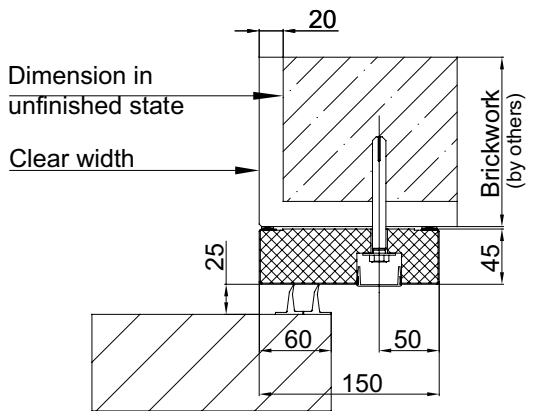
The exact details for the type of the door frame as well as the threshold installation of the ems freezer room sliding door GS 140 see page 45. Other details on request.



Brickwork frame for  
ems service room sliding door BS 80:

Flat frame 150x45 mm (with pocket holes)

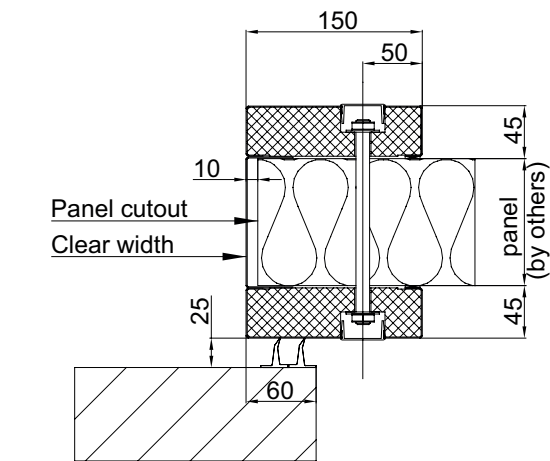
- represented installation situation: **on the brickwork**
- for service rooms
- Opening in the brickwork:  
Width = Clear width (CW) + 40 mm  
Height = Clear height (CH) + 20 mm (from FFL)



Brickwork frame for  
ems cold room sliding doors  
KSL 80 and KS100:

Flat frame 150x45 mm (with pocket holes)

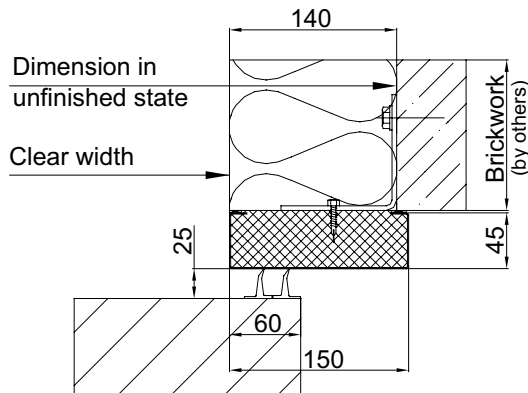
- represented installation situation: **on the brickwork**
- for cold rooms
- Opening in the brickwork:  
Width = Clear width (CW) + 40 mm  
Height = Clear height (CH) + 20 mm (from FFL)



Clamp frame for  
ems service room sliding door BS 80:

Panel installation

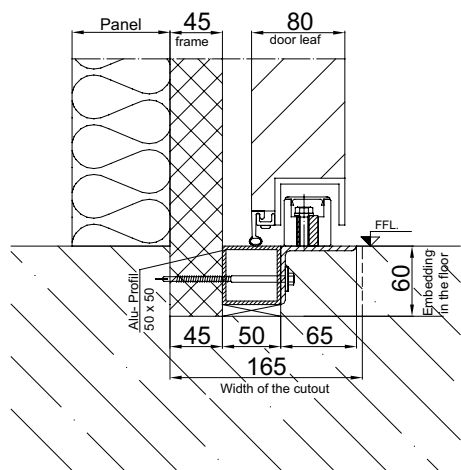
- only suitable for panel installation
- for service rooms
- ready to install prepared for the corresponding panel thickness
- Panel cutout:  
Width = Clear width (CW) + 20 mm  
Height = Clear height (CH) + 10 mm (from FFL)



Brickwork frame for  
ems cold room sliding doors  
KSL 80 and KS100:

Flat frame 150x45 mm (bracket mounting)

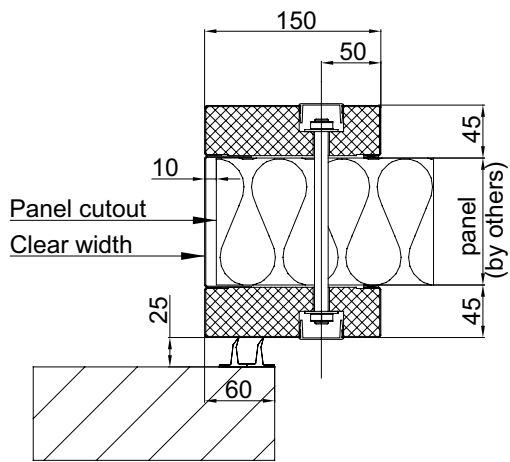
- represented installation situation: **on the brickwork**
- for cold rooms
- Opening in the brickwork:  
Width = Clear width (CW) + 280 mm  
Height = Clear height (CH) + 140 mm (from FFL)



Threshold installation for  
ems service room sliding door BS 80:

Example

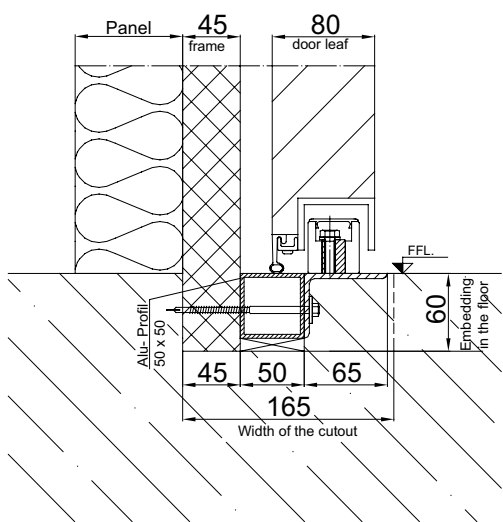
- represented installation situation:  
**before laying the finished floor**
- alternatively it might be possible to correspondingly leave out the floor in the door area, what also allows a subsequent installation of the door into the existing opening  
(W x H of the floor recess = 165 x 60 mm)



Clamp frame for  
ems cold room sliding doors  
KSL 80 and KS 100:

Panel installation

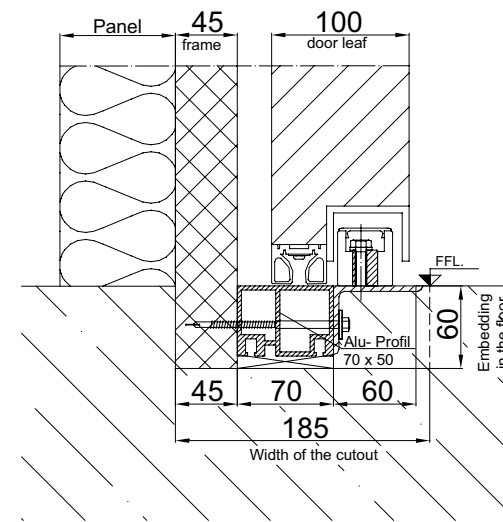
- only suitable for panel installation
- for cold rooms
- ready to install prepared for the corresponding panel thickness
- Panel cutout:  
Width = Clear width (CW) + 20 mm  
Height = Clear height (CH) + 10 mm (from FFL)



Threshold installation for  
ems cold room sliding door KSL 80:

Example

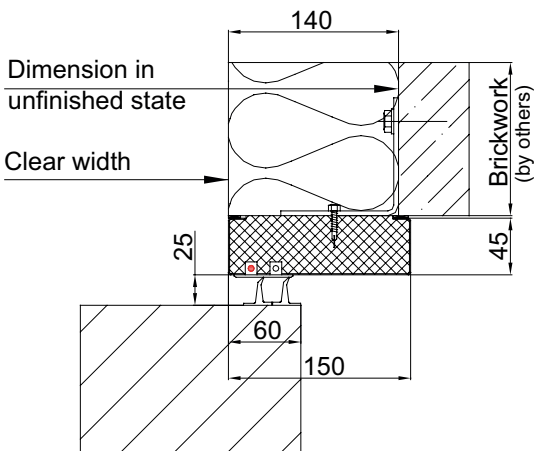
- represented installation situation:  
**before laying the finished floor**
- alternatively it might be possible to correspondingly leave out the floor in the door area, what also allows a subsequent installation of the door into the existing opening  
(W x H of the floor recess = 165 x 60 mm)



Threshold installation for  
ems cold room sliding door KS 100:

Example

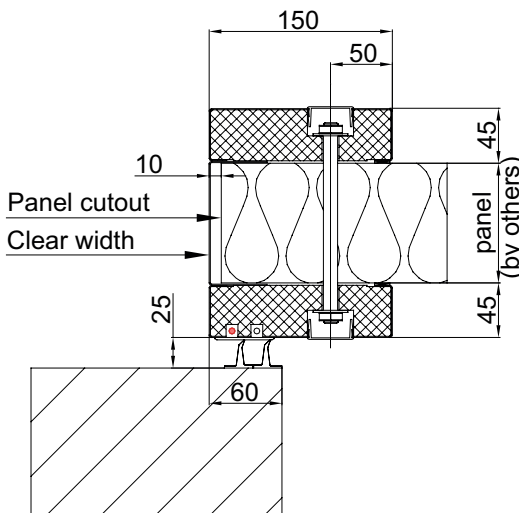
- represented installation situation:  
**before laying the finished floor**
- alternatively it might be possible to correspondingly leave out the floor in the door area, what also allows a subsequent installation of the door into the existing opening  
(W x H of the floor recess = 185 x 60 mm)



Brickwork frame for  
ems freezer room sliding doors  
GSL 120 and GS 140:

Flat frame 150x45 mm (bracket mounting)

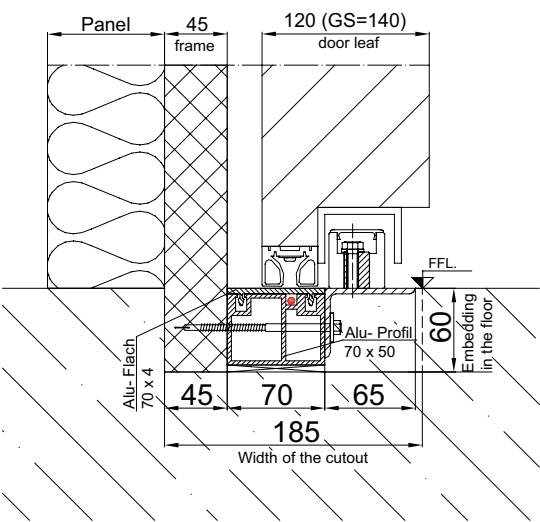
- represented installation situation: **on the brickwork**
- for freezer or blast freezer rooms
- Opening in the brickwork:  
Width = Clear width (CW) + 280 mm  
Height = Clear height (CH) + 140 mm (from FFL)



Clamp frame for  
ems freezer room sliding doors  
GSL 120 and GS 140:

Panel installation

- only suitable for panel installation
- for freezer or blast freezer rooms
- ready to install prepared for the corresponding panel thickness
- Panel cutout:  
Width = Clear width (CW) + 20 mm  
Height = Clear height (CH) + 10 mm (from FFL)



Threshold installation for  
ems cold room sliding doors  
GSL 120 and GS 140:

Example

- represented installation situation:  
**before laying the finished floor**
- alternatively it might be possible to correspondingly leave out the floor in the door area, what also allows a subsequent installation of the door into the existing opening  
(W x H of the floor recess = 185 x 60 mm)



Application area

Cold rooms, cold stores, cold cells up to 0°C

Features

U value door leaf in W/m²K      0,24

Dimensions

Clear width (CW):            max. 3.000 mm  
Clear height (CH):           max. 3.000 mm

Please enquire concerning further dimensions.

Details of the ems cold room vertical lift KH 100:

Door leaf

Door leaf thickness 100 mm, foamed with PU rigid foam, foaming agent CFC-free and HCFC-free

Sealing

on three sides with dual, grease-resistant APTK foam rubber lip insertion seal, held in plastic profiles; fitted dual extruded seal in lower section; all sealings can be easily replaced

Door frames

Ready to install with brickwork brackets for brickwork assembly, alternative fixture on steel structure provided by the customer or with clamp frames for panel installation; the frames can be easily replaced in case of mechanical damage  
Flush-type light metal hollow chamber threshold; alternatively without threshold

Covering sheet steel design

Galvanized Quality Class Z275 pursuant to corrosive protection class III pursuant to DIN 55928  
Polyester coating, 25 µm in different colours pursuant to ems colour table

Covering stainless steel design

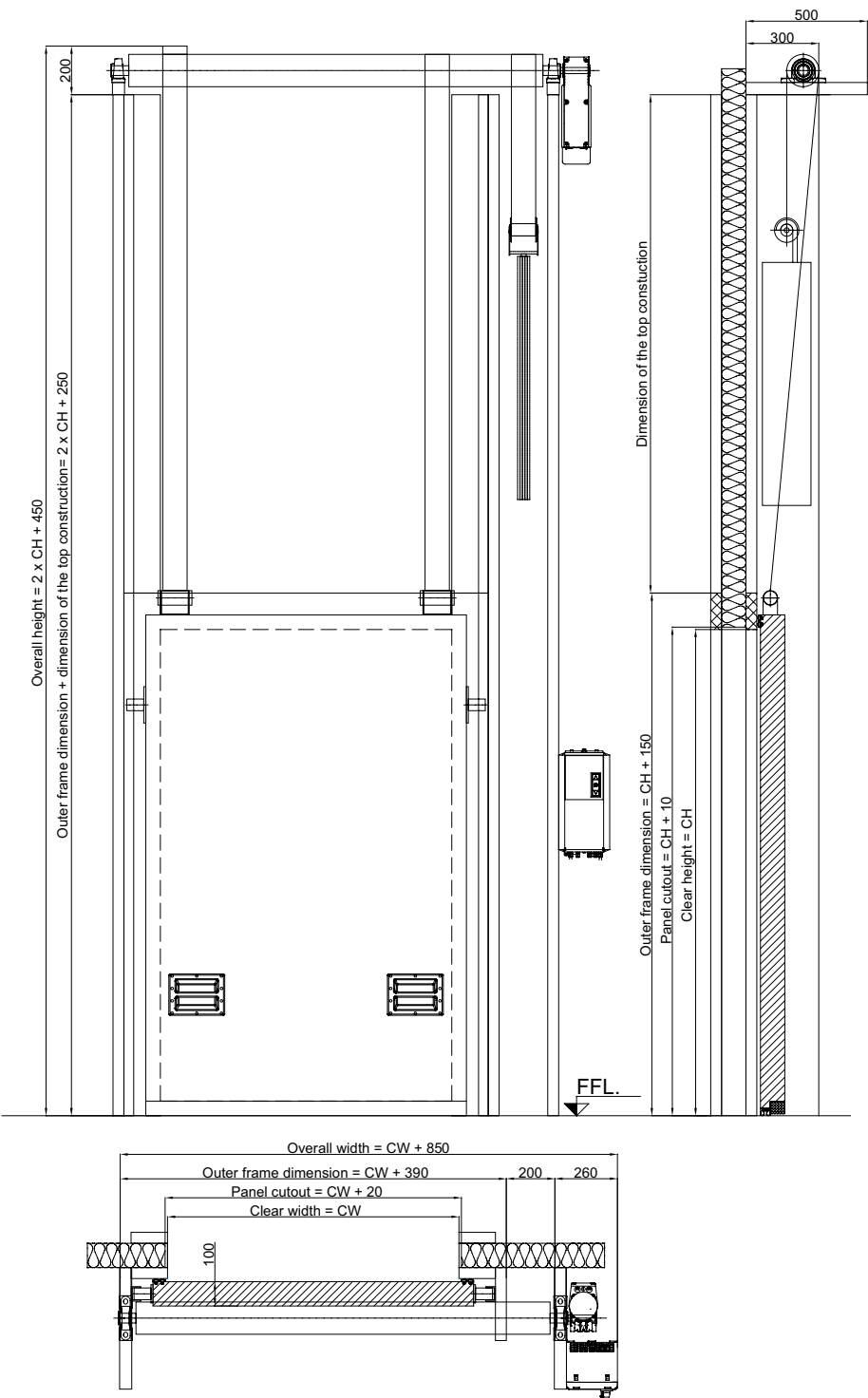
Nickel-chromium steel 1.4301, non-rusting pursuant to DIN 17440; circular-matted, grounded, brushed or pattern-rolled lengthwise (5WL)

Fittings / Automatic

Standard type:                with shell-type handles on both sides, with E-automatic, included safety light curtain

Options (on request) i.a.:

- |   |                     |
|---|---------------------|
| . Window W x H = 400 x 600 mm                       | . Fender            |
| . Dead man's control                                | . manually operated |
| . Heavy duty drive (counterweight is being omitted) | . Pull switch       |



**Important note:** All surfaces are masked with protective assembly foil which must be removed immediately after installation or before.

The exact details for the type of the door frame as well as the threshold installation of the ems cold room vertical lift KH 100 see page 54. Other details on request.

Application area

Cold rooms, cold stores, cold cells up to 0°C

Features

U value door leaf in W/m²K      0,24

Dimensions

Clear width (CW):            max. 3.000 mm  
Clear height (CH):           max. 3.000 mm

Please enquire concerning further dimensions.

Details of the ems cold room lifting gate KH 100 deflected:

Door leaf

Door leaf thickness 100 mm, foamed with PU rigid foam, foaming agent CFC-free and HCFC-free

Sealing

on three sides with dual, grease-resistant APTK foam rubber lip insertion seal, held in plastic profiles; fitted dual extruded seal in lower section; all sealings can be easily replaced

Door frames

Ready to install with brickwork brackets for brickwork assembly, alternative fixture on steel structure provided by the customer or with clamp frames for panel installation; the frames can be easily replaced in case of mechanical damage  
Flush-type light metal hollow chamber threshold; alternatively without threshold

Covering sheet steel design

Galvanized Quality Class Z275 pursuant to corrosive protection class III pursuant to DIN 55928  
Polyester coating, 25 µm in different colours pursuant to ems colour table

Covering stainless steel design

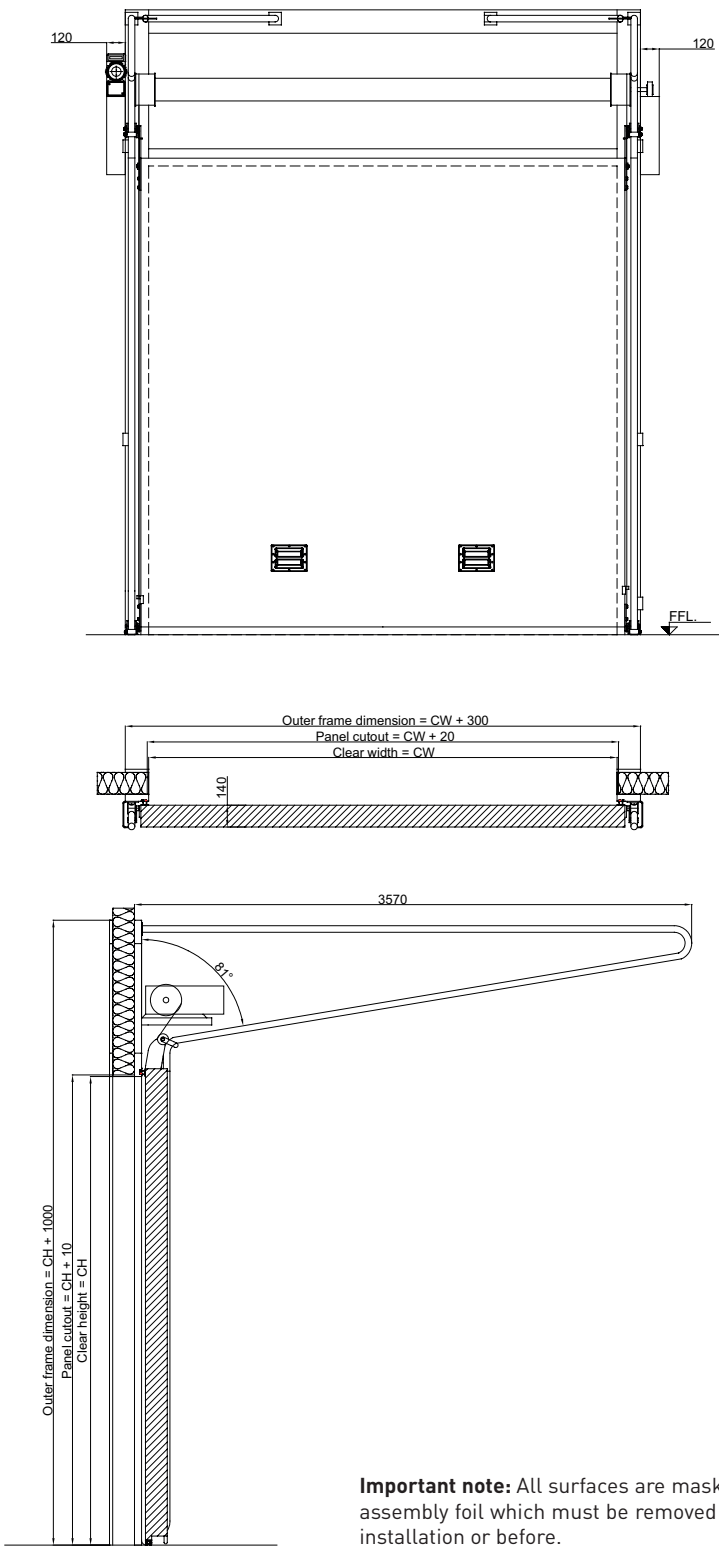
Nickel-chromium steel 1.4301, non-rusting pursuant to DIN 17440; circular-matted, grounded, brushed or pattern-rolled lengthwise (5WL)

Fittings / Automatic

Standard type:                    with heavy-duty drive

Options (on request) i.a.:

- |                               |                        |
|-------------------------------|------------------------|
| . Window W x H = 400 x 600 mm | . Pull switch          |
| . Dead man's control          | . Safety light curtain |
| . Fender                      |                        |



The dimensions indicated in the drawing as well as the degree of the deflection are applicable for lifting gates with LW x LH = 3 m x 3 m. The exact details for the type of the door frame as well as the threshold installation of the ems cold room lifting gate KH 100 deflected see page 55. Other details on request.

Application area

Freezer rooms, freezer stores, freezer cells up to -28°C; optional for blast freezer rooms up to -40°C

Features

U value door leaf in W/m²K      0.17 (0.12 for blast freezer application)

Dimensions

Clear width (CW):            max. 3.000 mm  
Clear height (CH):           max. 3.000 mm

Please enquire concerning further dimensions.

Details of the ems freezer room vertical lift GH 140:

Door leaf

Door leaf thickness 140 mm (fast freezing room 200 mm), foamed with PU rigid foam; foaming agent CFC-free and HCFC-free

Sealing

on three sides with dual, grease-resistant APTK foam rubber lip insertion seal, held in plastic profiles; fitted dual extruded seal in lower section; all sealings can be easily replaced

Door frames

Ready to install with brickwork brackets for brickwork assembly, alternative fixture on steel structure provided by the customer or with clamp frames for panel installation, with electrical frame and threshold heating; the frames can be easily replaced in case of mechanical damage  
Flush-type light metal hollow chamber threshold; alternatively without threshold

Covering sheet steel design

Galvanized Quality Class Z275 pursuant to corrosive protection class III pursuant to DIN 55928  
Polyester coating, 25 µm in different colours pursuant to ems colour table

Covering stainless steel design

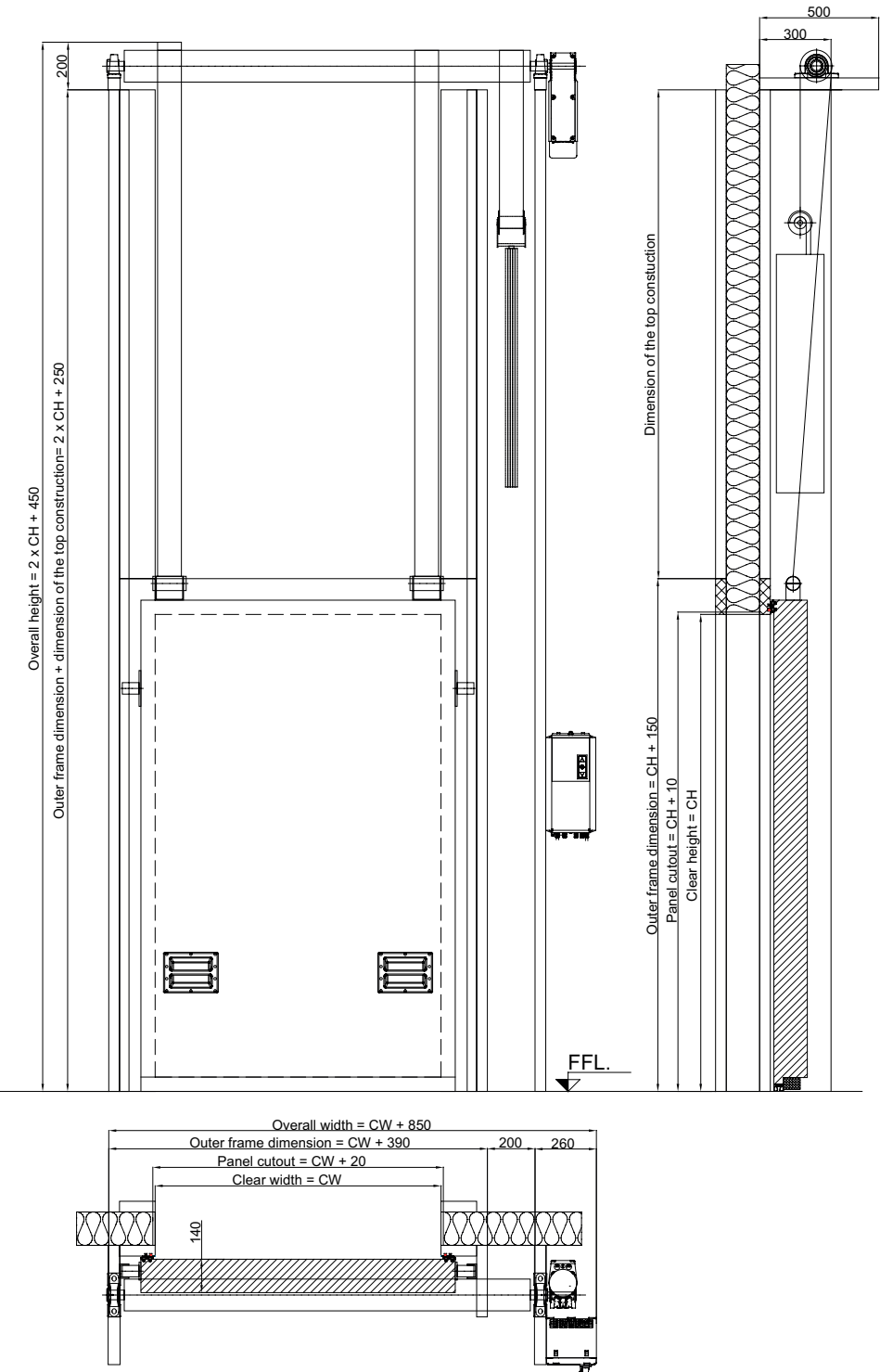
Nickel-chromium steel 1.4301, non-rusting pursuant to DIN 17440; circular-matted, grounded, brushed or pattern-rolled lengthwise (5WL)

Fittings / Automatic

Standard type:                with shell-type handles on both sides, with E-automatic, included safety light curtain

Options (on request) i.a.:

- |   |                     |
|---|---------------------|
| . Window W x H = 400 x 600 mm                       | . Fender            |
| . Dead man's control                                | . manually operated |
| . Heavy duty drive (counterweight is being omitted) | . Pull switch       |



**Important note:** All surfaces are masked with protective assembly foil which must be removed immediately after installation or before.

The exact details for the type of the door frame as well as the threshold installation of the ems freezer room vertical lift GH 140 see page 56. Other details on request.

**Application area**  
Freezer rooms, freezer stores, freezer cells up to -28°C; optional for blast freezer rooms up to -40°C

**Features**  
U value door leaf in W/m²K      0.17 (0.12 for blast freezer application)

**Dimensions**  
Clear width (CW):            max. 3.000 mm  
Clear height (CH):           max. 3.000 mm  
  
Please enquire concerning further dimensions.

Details of the ems freezer room lifting gate GH 140 deflected:

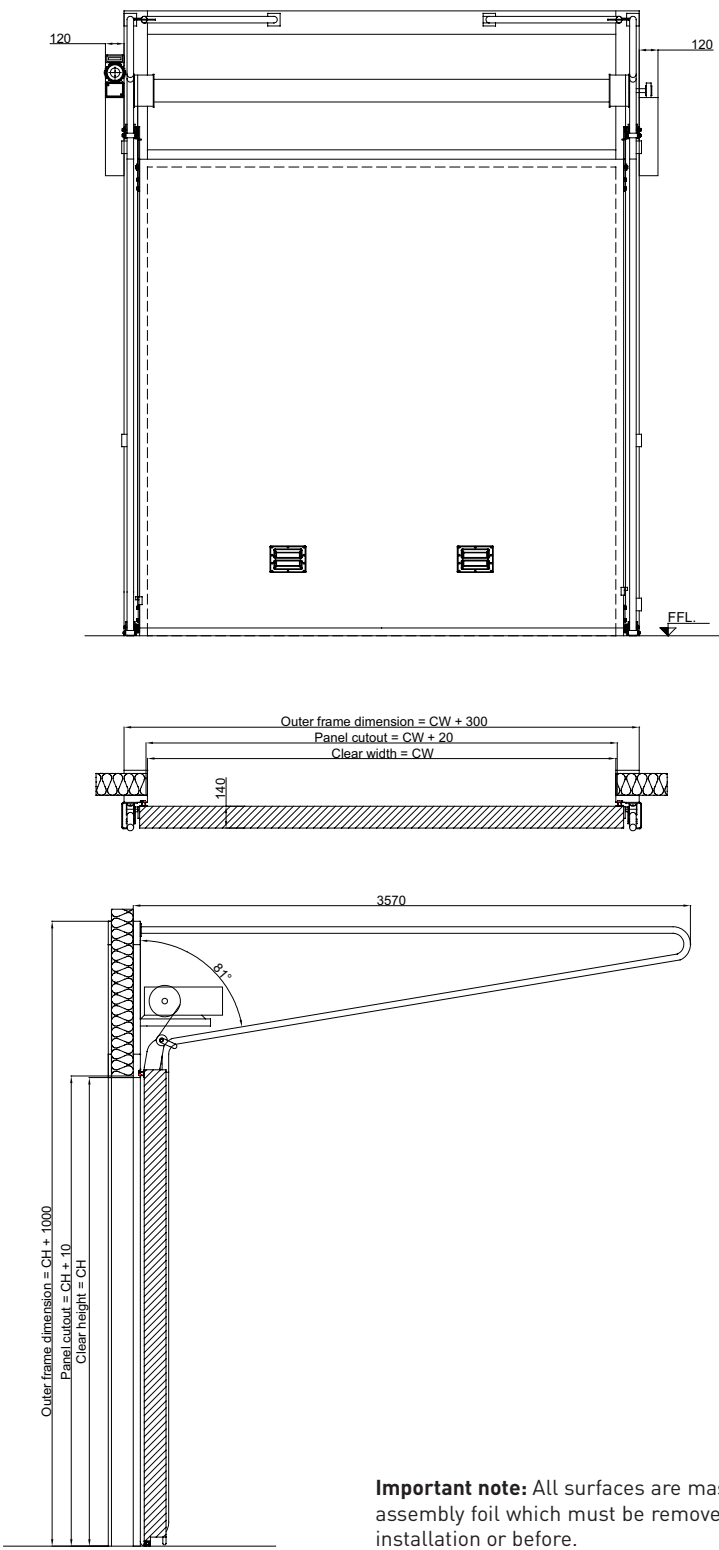
- Door leaf**  
Door leaf thickness 140 mm (fast freezing room 200 mm), foamed with PU rigid foam, foaming agent CFC-free and HCFC-free
- Sealing**  
on three sides with dual, grease-resistant APTK foam rubber lip insertion seal, held in plastic profiles; fitted dual extruded seal in lower section; all sealings can be easily replaced
- Door frames**  
Ready to install with brickwork brackets for brickwork assembly, alternative fixture on steel structure provided by the customer or with clamp frames for panel installation, with electrical frame and threshold heating; the frames can be easily replaced in case of mechanical damage  
Flush-type light metal hollow chamber threshold; alternatively without threshold

**Covering sheet steel design**  
Galvanized Quality Class Z275 pursuant to corrosive protection class III pursuant to DIN 55928  
Polyester coating, 25 µm in different colours pursuant to ems colour table

**Covering stainless steel design**  
Nickel-chromium steel 1.4301, non-rusting pursuant to DIN 17440; circular-matted, grounded, brushed or pattern-rolled lengthwise (5WL)

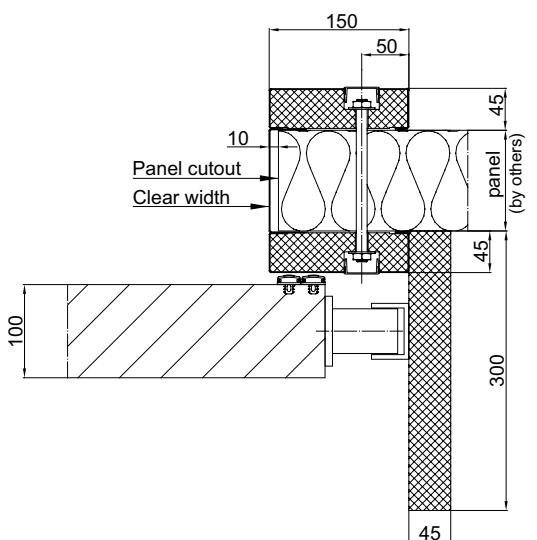
**Fittings / Automatic**  
Standard type:                    with heavy-duty drive

- Options (on request) i.a.:**
- |                               |                        |
|-------------------------------|------------------------|
| . Window W x H = 400 x 600 mm | . Pull switch          |
| . Dead man’s control          | . Safety light curtain |
| . Fender                      |                        |



**Important note:** All surfaces are masked with protective assembly foil which must be removed immediately after installation or before.

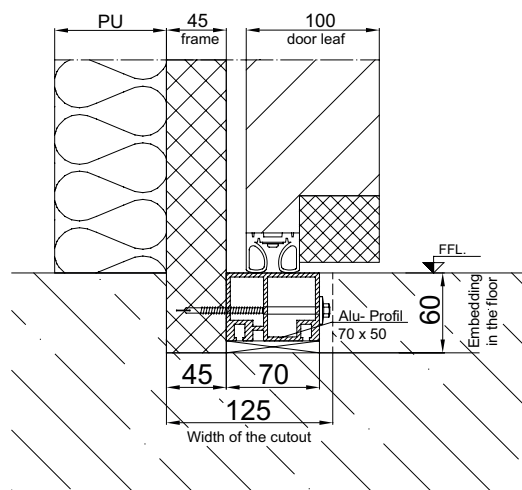
The dimensions indicated in the drawing as well as the degree of the deflection are applicable for lifting gates with LW x LH = 3 m x 3 m. The exact details for the type of the door frame as well as the threshold installation of the ems freezer room lifting gate GH 140 deflected see page 57. Other details on request.



Clamp frame for  
ems cold room vertical lift KH 100:

Panel installation

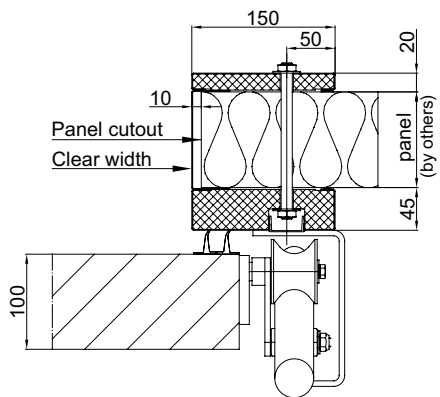
- . only suitable for panel installation
- . for cold rooms
- . ready to install prepared for the corresponding panel thickness
- . Panel cutout:  
Width = Clear width (CW) + 20 mm  
Height = Clear height (CH) + 10 mm (from FFL)



Threshold installation for  
ems cold room vertical lift KH 100:

Example

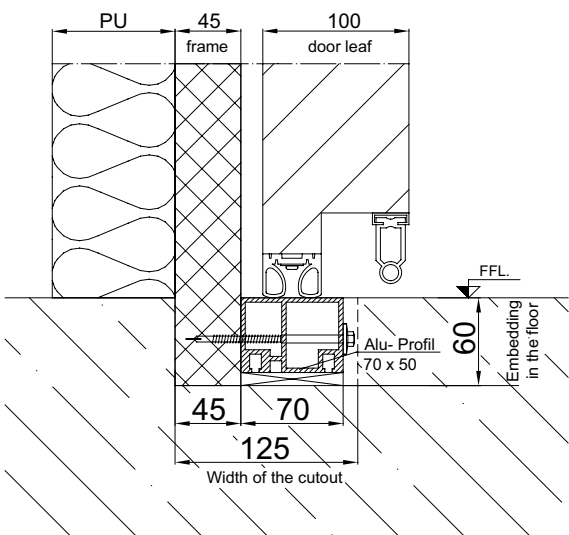
- . represented installation situation:  
**before laying the finished floor**
- . alternatively it might be possible to correspondingly leave out the floor in the door area, what also allows a subsequent installation of the door into the existing opening  
(W x H of the floor recess = 125 x 60 mm)



Clamp frame for  
ems cold room lifting gate KH 100  
deflected:

Panel installation

- . only suitable for panel installation
- . for cold rooms
- . ready to install prepared for the corresponding panel thickness
- . Panel cutout:  
Width = Clear width (CW) + 20 mm  
Height = Clear height (CH) + 10 mm (from FFL)

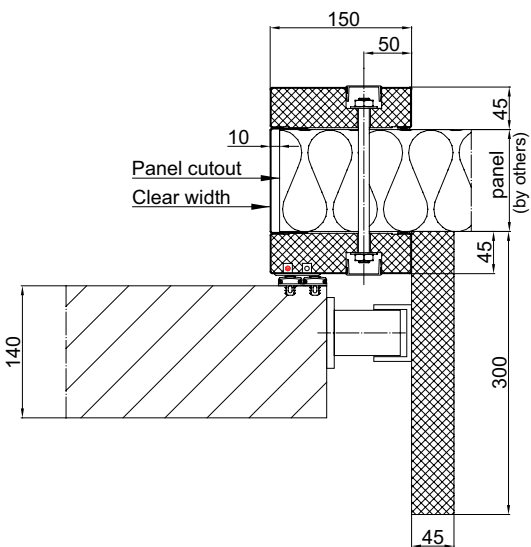


Threshold installation for  
ems cold room lifting gate KH 100  
deflected:

Example

- . represented installation situation:  
**before laying the finished floor**
- . alternatively it might be possible to correspondingly leave out the floor in the door area, what also allows a subsequent installation of the door into the existing opening  
(W x H of the floor recess = 125 x 60 mm)

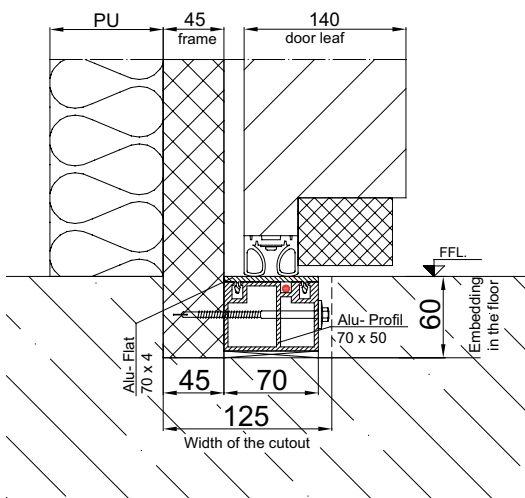




Clamp frame for ems freezer room vertical lift GH 140:

Panel installation

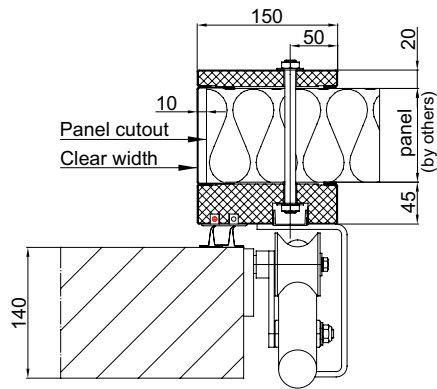
- . only suitable for panel installation
- . for freezer rooms
- . ready to install prepared for the corresponding panel thickness
- . Panel cutout:  
Width = Clear width (CW) + 20 mm  
Height = Clear height (CH) + 10 mm (from FFL)



Threshold installation for ems freezer room vertical lift GH 140:

Example

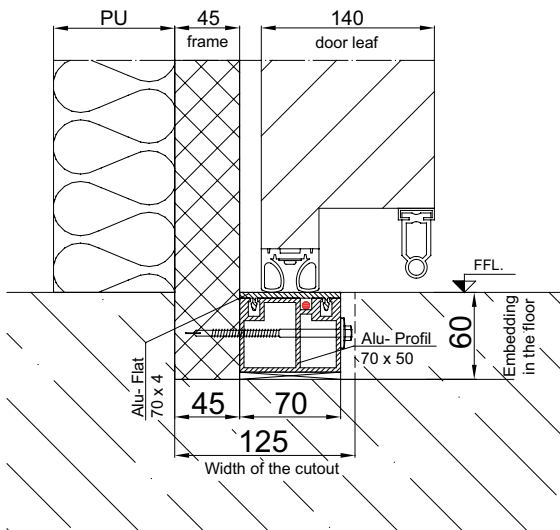
- . represented installation situation:  
**before laying the finished floor**
- . alternatively it might be possible to correspondingly leave out the floor in the door area, what also allows a subsequent installation of the door into the existing opening  
(W x H of the floor recess = 125 x 60 mm)



Clamp frame for ems freezer room lifting gate GH 140 deflected:

Panel installation

- . only suitable for panel installation
- . for freezer rooms
- . ready to install prepared for the corresponding panel thickness
- . Panel cutout:  
Width = Clear width (CW) + 20 mm  
Height = Clear height (CH) + 10 mm (from FFL)



Threshold installation for ems freezer room lifting gate GH 140 deflected:

Example

- . represented installation situation:  
**before laying the finished floor**
- . alternatively it might be possible to correspondingly leave out the floor in the door area, what also allows a subsequent installation of the door into the existing opening  
(W x H of the floor recess = 125 x 60 mm)

Application area

Service rooms, internal logistics

Dimensions

Clear width (CW): max. 5.000 mm  
Clear height (CH): max. 5.000 mm

Please enquire concerning further dimensions.

Details of the ems service room high speed door SLT-BT:

Hangings

PVC, RAL 1018 (yellow)

Sealing

complete tight side sealing with new magnet technology

Door frames installed in brickwork

Flat frame for the brickwork assembly;  
With and without threshold; ready to install with assembly material and installation instructions

Door frames with panel installation

Clamp fram for panel installation; With and without threshold; prepared ready to install for the respective panel thickness, with assembly material and installation instructions

Roll shaft

made out of 1.4301 (316 S/S) tube, diameter = 133 mm. Roll is stored with 2 S/S storages

Motor

Completely closed gear engine with integrated incremental encoder for the position capture of the gate. The door can be opened manually with a 22 wrench (when power to control board is disconnected).

Controller

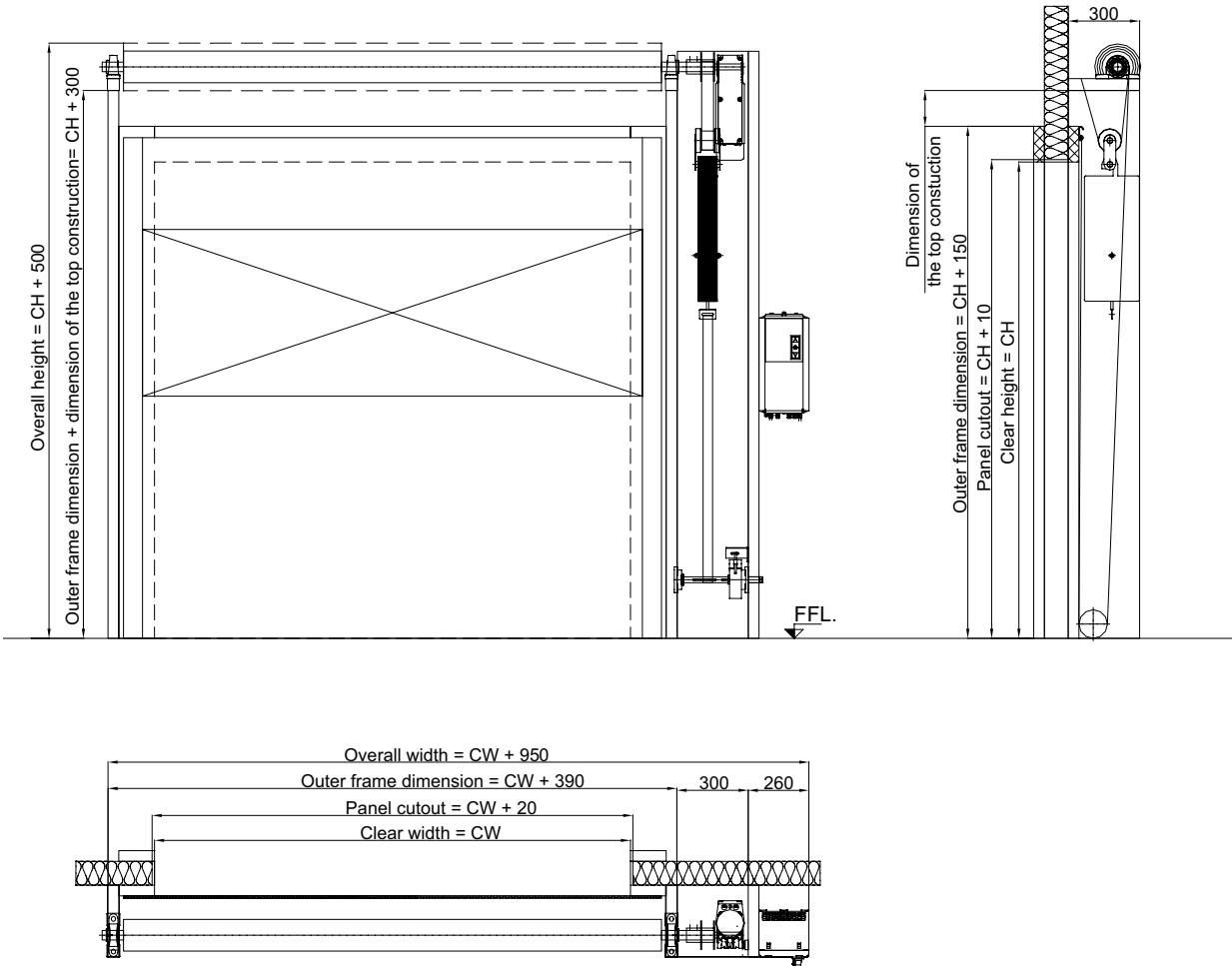
The device described below is an electronic control system for motor-driven industrial or commercial doors in accordance with EN 13241. A fully integrated frequency converter with power output stage can gently control the door with variable opening and closing speeds. The control system TST FUZ2 is designed to handle electrical induction motors with a power consumption of up to 1,5 kW and a 230 V supply. TST FUZ2 (standard) with OPEN / CLOSE button on the controller.

Safety light curtain

With the new intelligent safety light curtain the customer receives in future an optimal package of „control-unit and light curtain“ for object protection and personal protection. This means an entire integration of the safety light curtain in the control-unit. The safety light curtain can diagnose sensibly and realise a differentiation of security and object protection areas. Therefore safety edges and light barriers which were necessary in the past are no longer needed.

Options (on request) i.a.:

- . by pressing the inside switch or in the event of a power failure, the door automatically moves up (panic function)
- . Pull switch
- . Window: clear width x 700 mm
- . Ultrasonic sensor
- . Radar motion detector
- . 1-point pushbutton inside
- . without counterweight (with patented brake)



**Important note:** Frame and bezels are masked with protective assembly foil which must be removed immediately after installation or before.

The exact details for the type of the door frame as well as the threshold installation of the ems service room high speed door SLT-BT see page 66. Other details on request.

Application area

Cold rooms, cold stores, cold cells up to 0°C

Dimensions

Clear width (CW): max. 3.000 mm  
Clear height (CH): max. 4.000 mm

Please enquire concerning further dimensions.

Details of the ems cold room high speed door SLT-NK:

Hangings

Thermo E glass fabric

Sealing

complete tight side sealing with new magnet technology

Door frames installed in brickwork

Flat frame for the brickwork assembly;  
With and without threshold; ready to install with assembly material and installation instructions

Door frames with panel installation

Clamp fram for panel installation; With and without threshold; prepared ready to install for the respective panel thickness, with assembly material and installation instructions

Roll shaft

made out of 1.4301 (316 S/S) tube, diameter = 133 mm. Roll is stored with 2 S/S storages

Motor

Completely closed gear engine with integrated incremental encoder for the position capture of the gate. The door can be opened manually with a 22 wrench (when power to control board is disconnected).

Controller

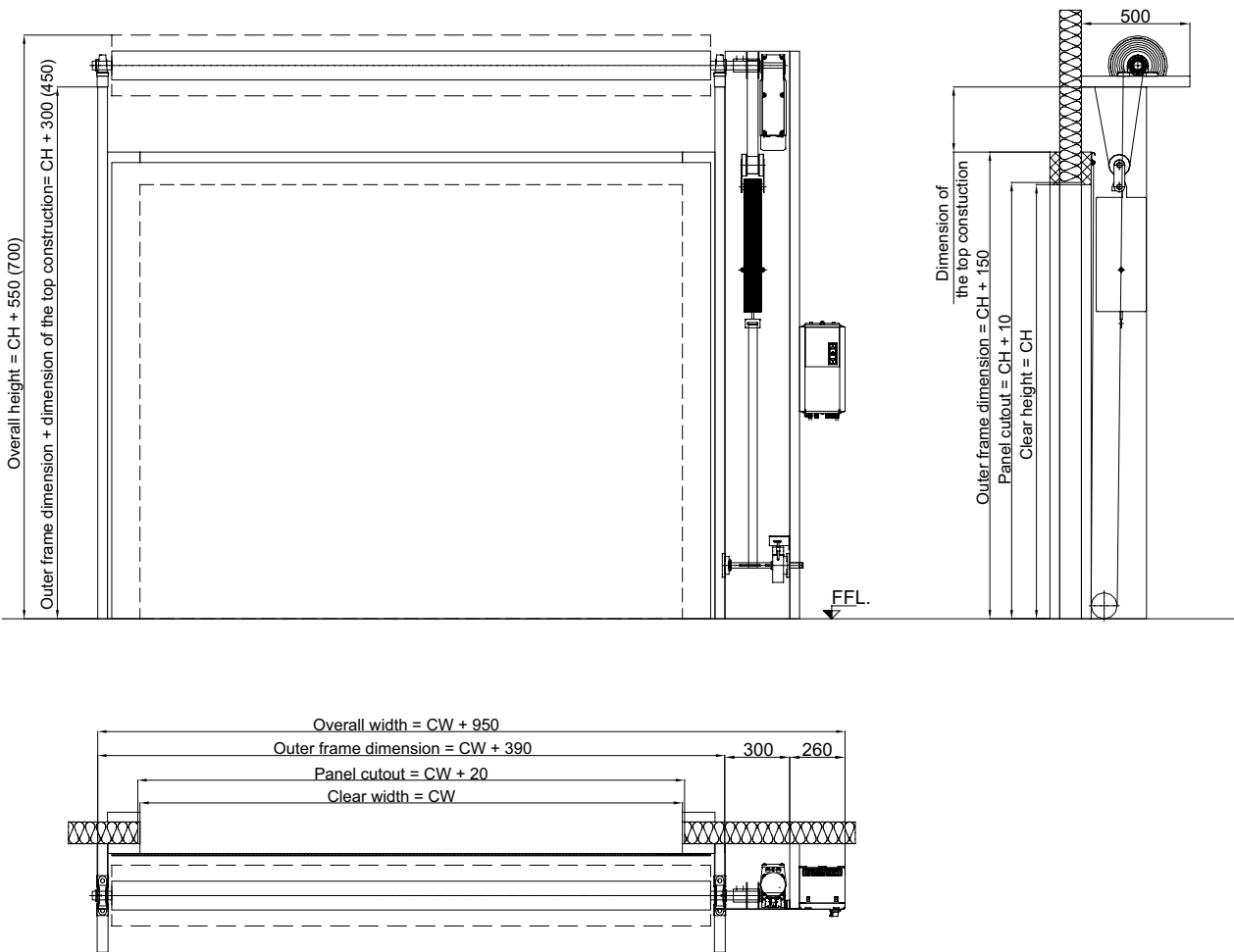
The device described below is an electronic control system for motor-driven industrial or commercial doors in accordance with EN 13241. A fully integrated frequency converter with power output stage can gently control the door with variable opening and closing speeds. The control system TST FUZ2 is designed to handle electrical induction motors with a power consumption of up to 1,5 kW and a 230 V supply. TST FUZ2 (standard) with OPEN / CLOSE button on the controller.

Safety light curtain

With the new intelligent safety light curtain the customer receives in future an optimal package of „control-unit and light curtain“ for object protection and personal protection. This means an entire integration of the safety light curtain in the control-unit. The safety light curtain can diagnose sensibly and realise a differentiation of security and object protection areas. Therefore safety edges and light barriers which were necessary in the past are no longer needed.

Options (on request) i.a.:

- . by pressing the inside switch or in the event of a power failure, the door automatically moves up (panic function)
- . Pull switch
- . Ultrasonic sensor
- . Radar motion detector
- . 1-point pushbutton inside
- . without counterweight (with patented brake)



**Important note:** Frame and bezels are masked with protective assembly foil which must be removed immediately after installation or before.

The exact details for the type of the door frame as well as the threshold installation of the ems cold room high speed door SLT-NK see page 67. Other details on request.

Application area

Freezer rooms, freezer stores, freezer cells up to -28°C

Dimensions

Clear width (CW): max. 3.000 mm  
Clear height (CH): max. 4.000 mm

Please enquire concerning further dimensions.

Details of the ems freezer room high speed door SLT-TK:

Hangings

Thermo E glass fabric, heated

Sealing

complete tight side sealing with new magnet technology

Door frames installed in brickwork

Flat frame for the brickwork assembly;  
With and without threshold; ready to install with assembly material and installation instructions

Door frames with panel installation

Clamp fram for panel installation; With and without threshold; prepared ready to install for the respective panel thickness, with assembly material and installation instructions

Roll shaft

made out of 1.4301 (316 S/S) tube, diameter = 133 mm. Roll is stored with 2 S/S storages

Motor

Completely closed gear engine with integrated incremental encoder for the position capture of the gate. The door can be opened manually with a 22 wrench (when power to control board is disconnected).

Controller

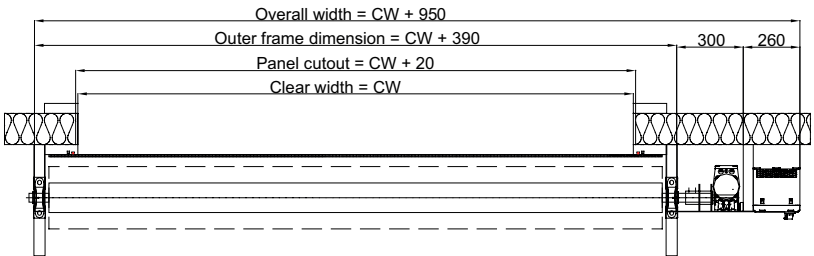
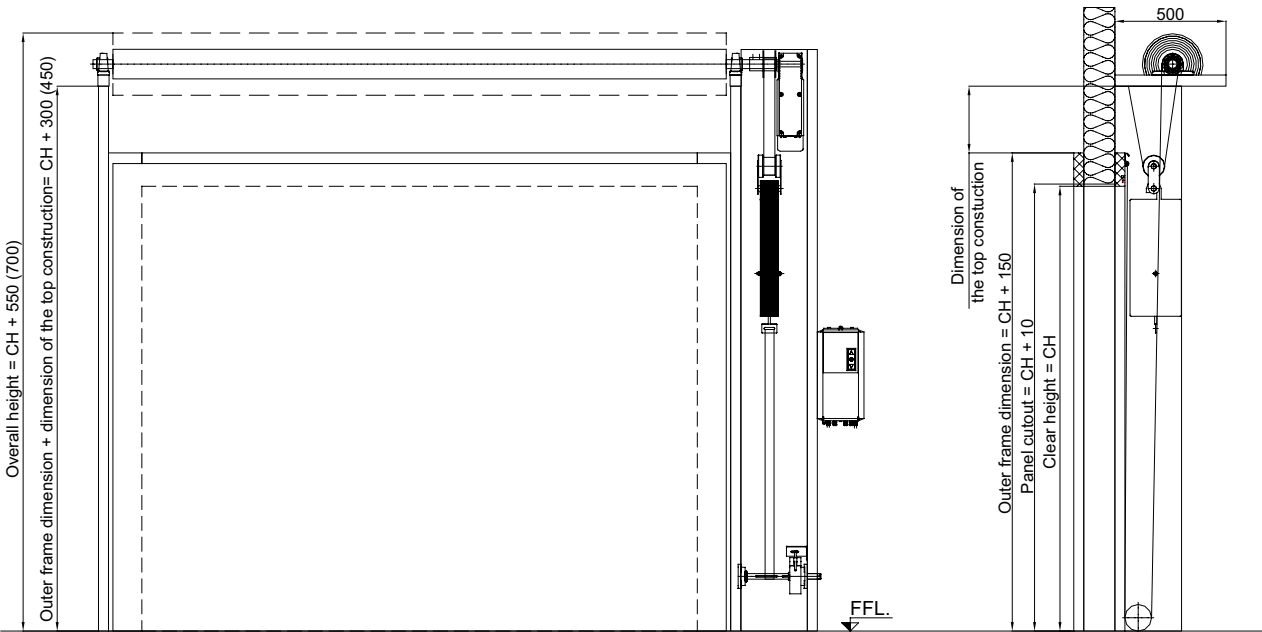
The device described below is an electronic control system for motor-driven industrial or commercial doors in accordance with EN 13241. A fully integrated frequency converter with power output stage can gently control the door with variable opening and closing speeds. The control system TST FUZ2 is designed to handle electrical induction motors with a power consumption of up to 1,5 kW and a 230 V supply. TST FUZ2 (standard) with OPEN / CLOSE button on the controller.

Safety light curtain, heated

With the new intelligent safety light curtain the customer receives in future an optimal package of „control-unit and light curtain“ for object protection and personal protection. This means an entire integration of the safety light curtain in the control-unit. The safety light curtain can diagnose sensibly and realise a differentiation of security and object protection areas. Therefore safety edges and light barriers which were necessary in the past are no longer needed.

Options (on request) i.a.:

- . by pressing the inside switch or in the event of a power failure, the door automatically moves up (panic function)
- . Pull switch, heated
- . Ultrasonic sensor, heated
- . Radar motion detector, heated
- . 1-point pushbutton inside
- . without counterweight (with patented brake)



**Important note:** Frame and bezels are masked with protective assembly foil which must be removed immediately after installation or before.

The exact details for the type of the door frame as well as the threshold installation of the ems freezer room high speed door SLT-TK see page 68. Other details on request.

Application area

Heat cells up to +100°C

Dimensions

Clear width (CW): max. 3.000 mm  
Clear height (CH): max. 4.000 mm

Please enquire concerning further dimensions.

Details of the ems heat cell high speed door SLT-HK:

Hangings

Thermo E glass fabric

Sealing

complete tight side sealing with new magnet technology

Door frames installed in brickwork

Flat frame for the brickwork assembly;  
With and without threshold; ready to install with assembly material and installation instructions

Door frames with panel installation

Clamp fram for panel installation; With and without threshold; prepared ready to install for the respective panel thickness, with assembly material and installation instructions

Roll shaft

made out of 1.4301 (316 S/S) tube, diameter = 133 mm. Roll is stored with 2 S/S storages

Motor

Completely closed gear engine with integrated incremental encoder for the position capture of the gate. The door can be opened manually with a 22 wrench (when power to control board is disconnected).

Brake (SLT with dimensions less than 2000 x 2000 mm)

Patented EMS brake system for compact solutions, replaces balancing technology with counter-weights.

Controller

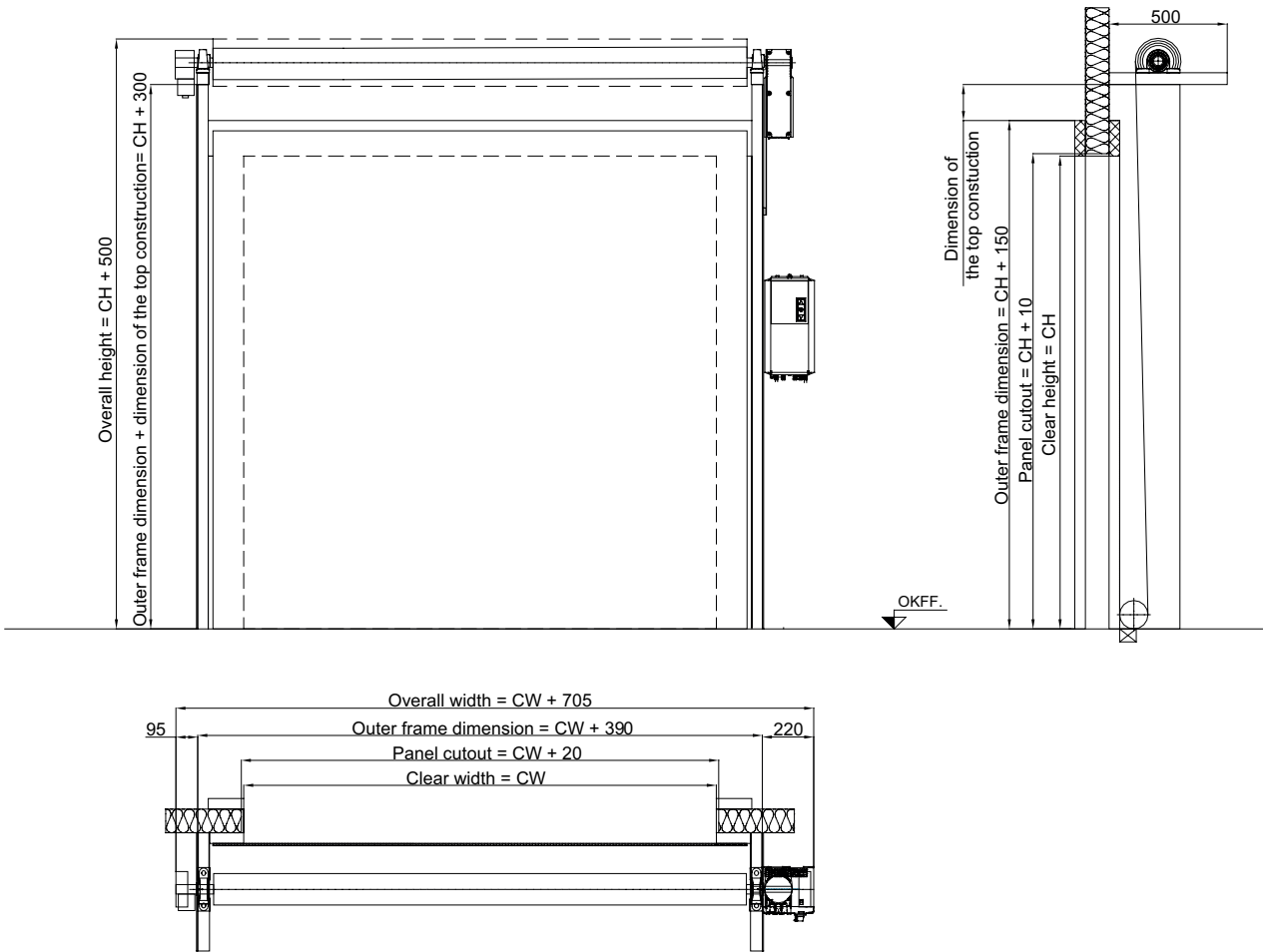
The device described below is an electronic control system for motor-driven industrial or commercial doors in accordance with EN 13241. A fully integrated frequency converter with power output stage can gently control the door with variable opening and closing speeds. The control system TST FUZ2 is designed to handle electrical induction motors with a power consumption of up to 1,5 kW and a 230 V supply. TST FUZ2 (standard) with OPEN / CLOSE button on the controller.

Safety light curtain

With the new intelligent safety light curtain the customer receives in future an optimal package of „control-unit and light curtain” for object protection and personal protection. This means an entire integration of the safety light curtain in the control-unit. The safety light curtain can diagnose sensibly and realise a differentiation of security and object protection areas. Therefore safety edges and light barriers which were necessary in the past are no longer needed.

Options (on request) i.a.:

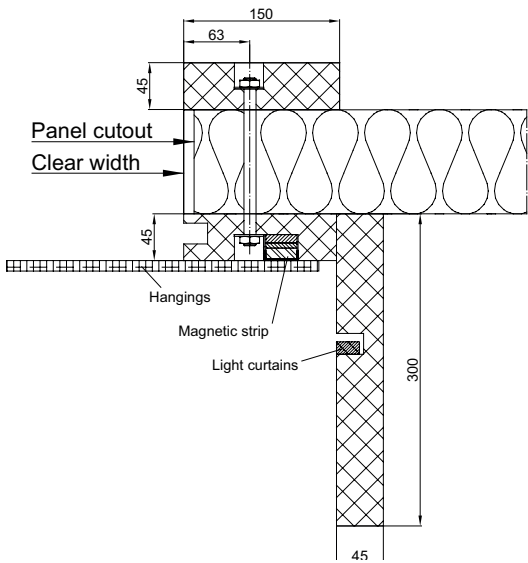
- . with counterweight by pressing the inside switch
- . or in the event of a power failure, the door automatically moves up (panic function)
- . Pull switch
- . Ultrasonic sensor
- . Radar motion detector
- . 1-point pushbutton inside



**Important note:** Frame and bezels are masked with protective assembly foil which must be removed immediately after installation or before.

The exact details for the type of the door frame as well as the threshold installation of the ems heat cell high speed door SLT-HK see page 69. Other details on request.

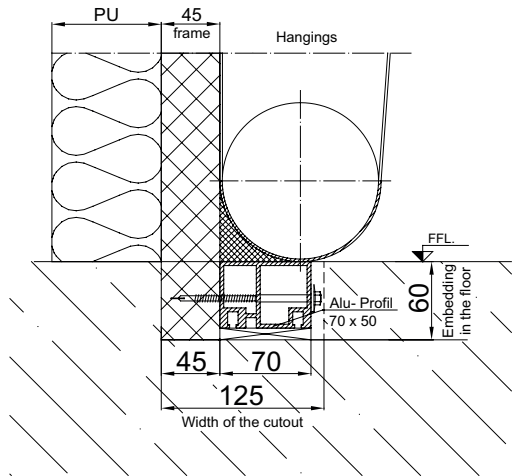




Clamp frame for  
ems service room high speed door SLT-BT:

Panel installation

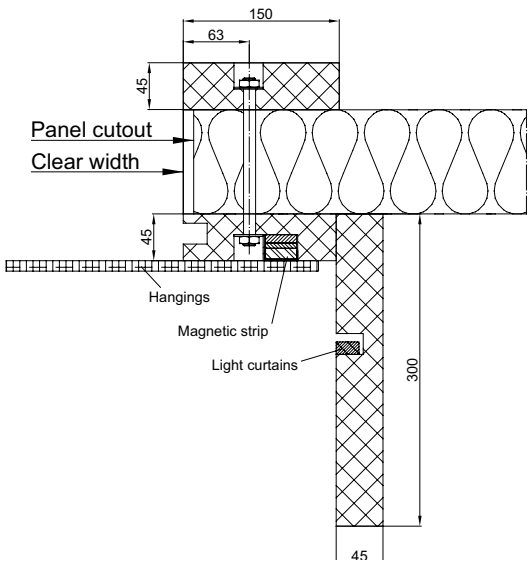
- . only suitable for panel installation
- . for service rooms
- . ready to install prepared for the corresponding panel thickness
- . Panel cutout:  
Width = Clear width (CW) + 20 mm  
Height = Clear height (CH) + 10 mm (from FFL)



Threshold installation for  
ems service room high speed door SLT-BT:

Example

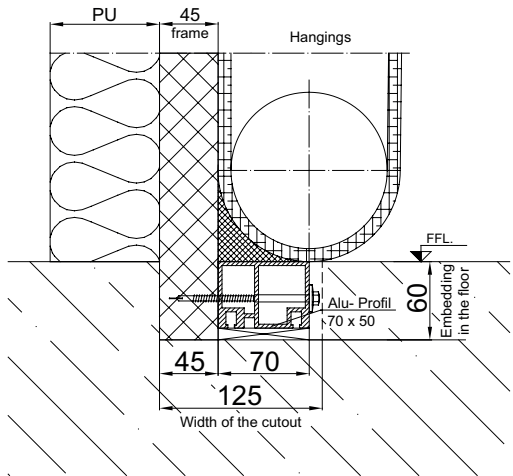
- . represented installation situation:  
**before laying the finished floor**
- . alternatively it might be possible to correspondingly leave out the floor in the door area, what also allows a subsequent installation of the door into the existing opening  
(W x H of the floor recess = 125 x 60 mm)



Clamp frame for  
ems cold room high speed door SLT-NK:

Panel installation

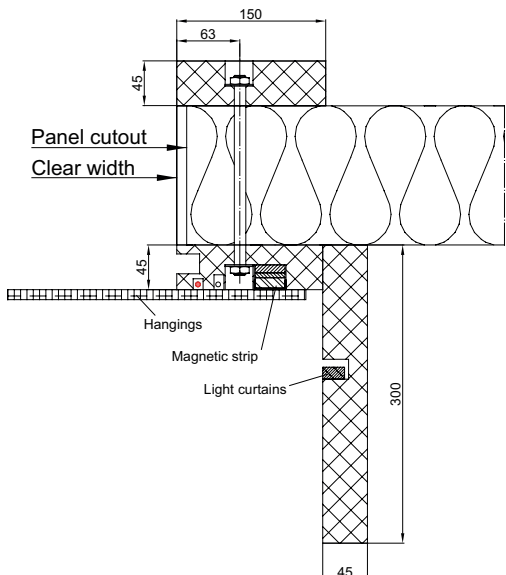
- . only suitable for panel installation
- . for cold rooms
- . ready to install prepared for the corresponding panel thickness
- . Panel cutout:  
Width = Clear width (CW) + 20 mm  
Height = Clear height (CH) + 10 mm (from FFL)



Threshold installation for  
ems cold room high speed door SLT-NK:

Example

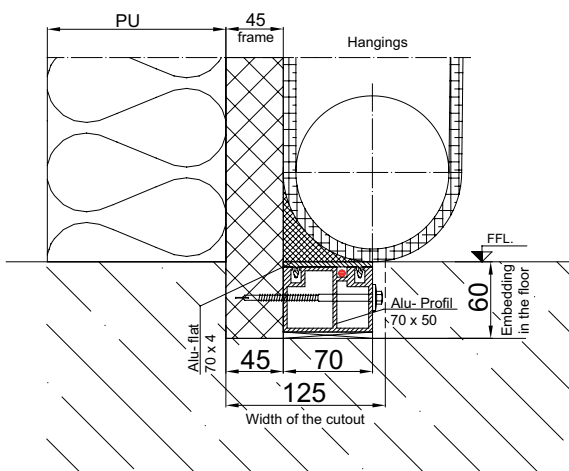
- . represented installation situation:  
**before laying the finished floor**
- . alternatively it might be possible to correspondingly leave out the floor in the door area, what also allows a subsequent installation of the door into the existing opening  
(W x H of the floor recess = 125 x 60 mm)



Clamp frame for ems freezer room high speed door SLT-TK:

Panel installation

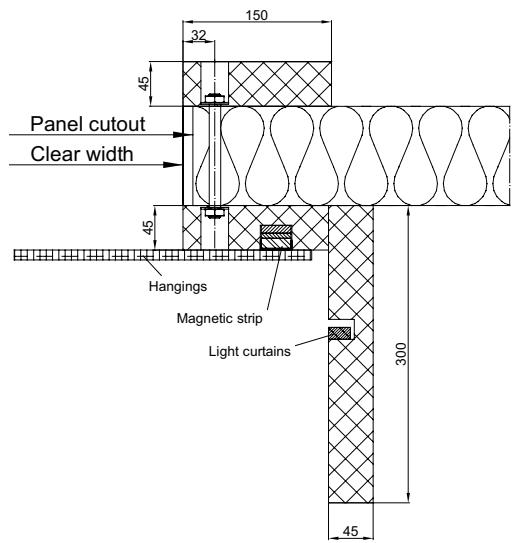
- . only suitable for panel installation
- . for freezer rooms
- . ready to install prepared for the corresponding panel thickness
- . Panel cutout:  
Width = Clear width (CW) + 20 mm  
Height = Clear height (CH) + 10 mm (from FFL)



Threshold installation for ems freezer room high speed door SLT-TK:

Example

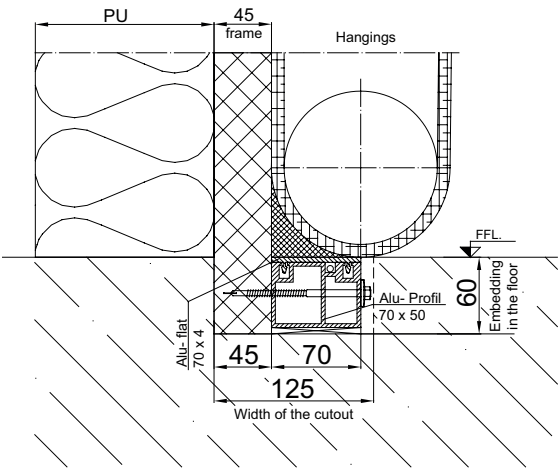
- . represented installation situation:  
**before laying the finished floor**
- . alternatively it might be possible to correspondingly leave out the floor in the door area, what also allows a subsequent installation of the door into the existing opening  
(W x H of the floor recess = 125 x 60 mm)



Clamp frame for ems heat cell high speed door SLT-HK:

Panel installation

- . only suitable for panel installation
- . for heat cells
- . ready to install prepared for the corresponding panel thickness
- . Panel cutout:  
Width = Clear width (CW) + 20 mm  
Height = Clear height (CH) + 10 mm (from FFL)

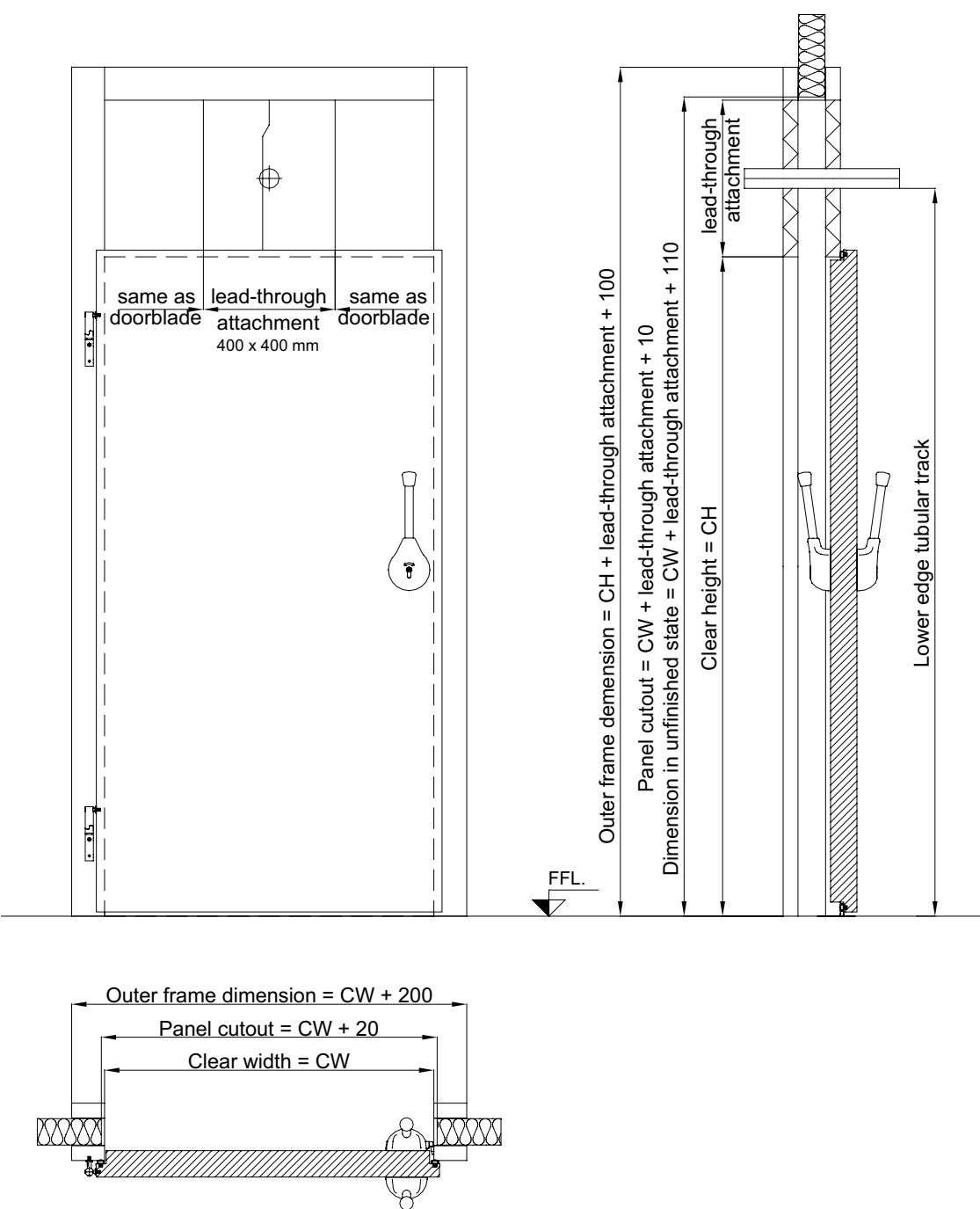


Threshold installation for ems heat cell high speed door SLT-HK:

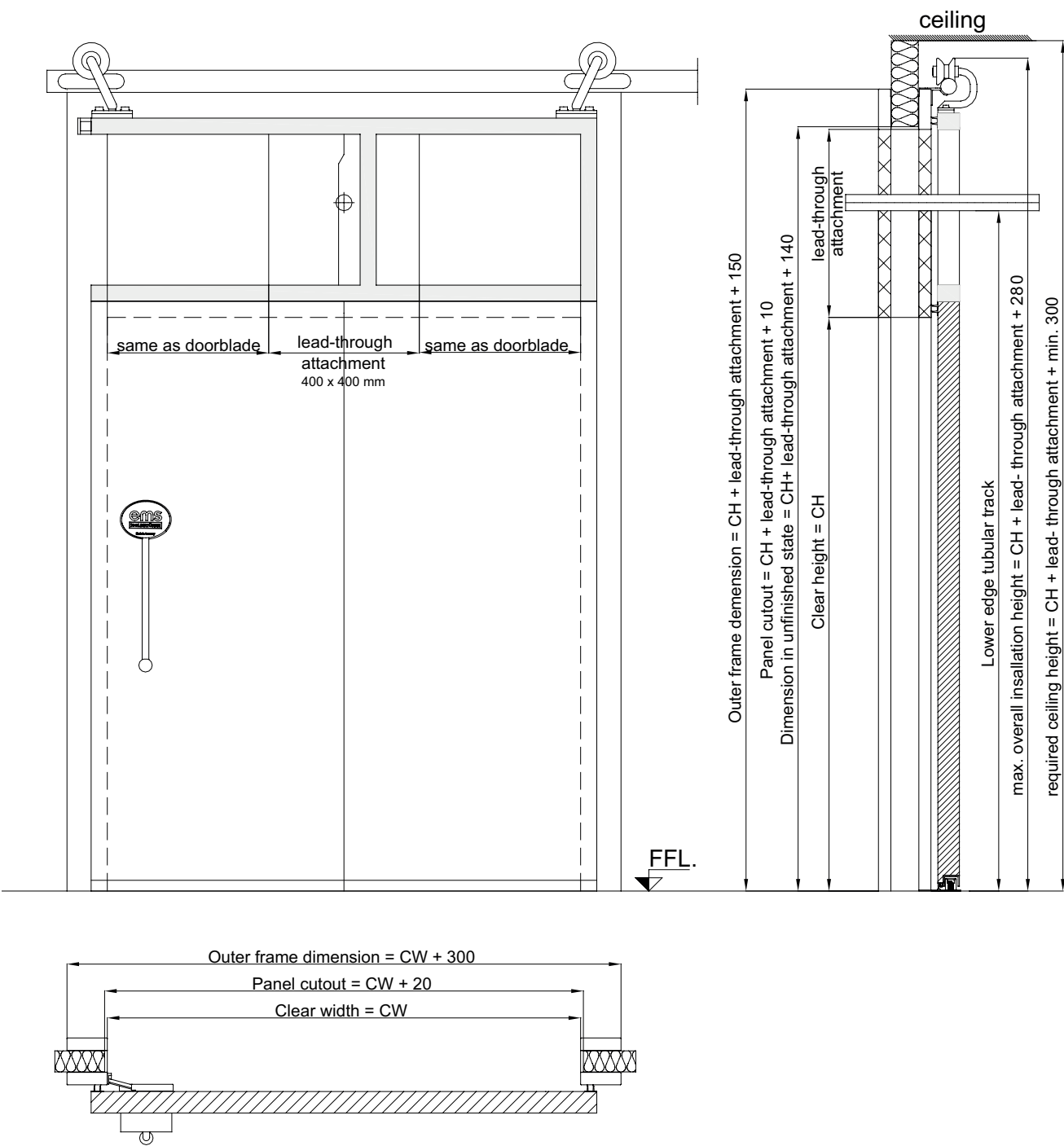
Example

- . represented installation situation:  
**before laying the finished floor**
- . alternatively it might be possible to correspondingly leave out the floor in the door area, what also allows a subsequent installation of the door into the existing opening  
(W x H of the floor recess = 125 x 60 mm)

Example panel installation

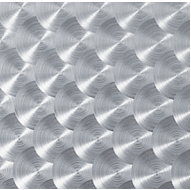


Example panel installation





Light ivory	similar to RAL 1015	Anthracite grey	similar to RAL 7016
Traffic yellow	similar to RAL 1023	Light grey	similar to RAL 7035
Flame red	similar to RAL 3000	Creme white	similar to RAL 9001
Enzian blue	similar to RAL 5010	Grey white	similar to RAL 9002
Light blue	similar to RAL 5012	White aluminium	similar to RAL 9006
		Grey aluminium	similar to RAL 9007
		Pure white	similar to RAL 9010



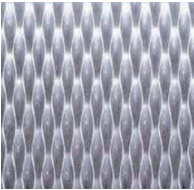
Niro  
circular-matted



Niro  
grounded



Niro  
brushed



Niro  
pattern-rolled  
lengthwise (5WL)

The colour tints similar to RAL 7035, similar to RAL 9001, similar to RAL 9002, similar to RAL 9006, similar to RAL 9010 are included in the ems standard colour tints. Other colour tints on request.

Deviations of the colour program displayed to original colours are caused by printing and are unavoidable. Deviations of the original colours to RAL original colours are unavoidable for technical reasons.

Only ems original colour patterns are decisive for surface effect and level of gloss on delivery. An uneven colour impression cannot be excluded for 15 µm coatings as well as all coatings of colours equivalent to RAL 9006 and equivalent to RAL 9010.

Different coating systems (FS3000®, LMF) lead to different colour impressions, also in the case of equivalent RAL colours.